

Biosorption of Copper from Aqueous Solution by Algal Biomass

Z. Al-Qodah, Eman Assirey

Abstract

Sorption experiments have been done using the dead biomass of Spirogyra species, copper removal are carried out to study the influence and optimization of the biosorption. The effects of pH, initial metal ion concentration, different contact periods, and varying biomass quantities have been also studied. It is observed that Spirogyra species possess good specific uptake capacities for Cu (II). Spirogyra species has shown much better sorption in the pH between 6.0 and 7.0, and at contact time of 80 min. The equilibrium isotherm has been analyzed using Freundlich and Langmuir isotherm models and is best described by the Langmuir model.

Keywords: [copper removal, Spirogyra, Adsorption isotherms]

1. Introduction

The remarkable increase of industrial processes in addition to many human activities that use heavy metals has intensified environmental contamination and pollution problems [1]. As a result of their mobility and solubility, the accumulation of heavy metals in the environment leads to a major problem face by the society from one hand [2, 3] and to the deterioration of many ecosystems from another hand [4]. As a consequence, there are ever increasing legislative standards in most countries that impose treatment processes to reduce heavy metals concentration or to recover them where feasible. The metals ions of primary concern according to World Health Organization (WHO) are those of aluminum, cadmium, chromium cobalt, copper, iron, manganese, mercury, lead and nickel, [4, 5].

Copper, Cu is considered as one of the most toxic and widely used material, since it is involved in variety of industries including such as electronic and electrical, metal plating, mining, manufacture of computer, a component in ceramic glazing and glass coloring. Those industries and others discharge a huge amount of wastewater contaminated with a significant amount of copper [2-3, 6-7]. Notably, Cu^{+2} ions are considered as persistent, non-degradable, bio-accumulative and toxic chemical species. In spite that Cu^{+2} is essential to both human and plant life and health as well. This ion has many adverse effects on the environment and human health. In humans, Cu^{+2} concentration above 0.05 mg/l, can cause serious medical problems including severe mucosal irritation, anemia, stomach intestinal distress, central nervous problems followed by depression and kidney damage with prolonged exposure [8-13]. Accordingly, the strict environmental regulations

have enhanced the search for new and efficient and environmentally friendly processes for metal ions removal from wastewater to attain toxicity the maximum allowable limits [1, 3, and 14].

For this reason, many processes for Cu^{+2} ion removal have been applied in the last two decades. These include evaporative recovery, ion exchange, reverse osmosis, electrochemical treatment and adsorption. However, the application of most of these processes is often limited due to technical or economic constraints [15]. Among these processes, adsorption is highly recommended because it is proven as a simple, economical, effective and environmental friendly process [16]. Among various adsorbents used, activated carbon is considered as the most efficient material used due several important properties that enhances the adsorption process. These properties include the high surface area, friendly behavior to the environment and ease in operation [17]. However, activated carbon is economically ineffective. For this reason, this drawback has led to the search for suitable cheap and efficient adsorbents [18].

Recently, several types of bio-adsorbents including: some agricultural wastes, living and non-living fungi, algae and bacteria have been used as efficient and low cost alternatives [18-22]. However, the use of non-living cells as metal binding bio-adsorbents has been gaining advantages and becomes more attractive and practical than living cells. This is referred to the fact that living cells will be deactivated by toxic heavy metals ions, resulting in cell death [23]. Moreover, living cells usually grow in a fermentation medium that contains nutrients. These nutrients increase the BOD and COD in the effluent [24]. Moreover, both the adsorbed metals ions and the biomass can be easily recovered and regenerated and reused using suitable chemical and physical processes, leading to repeated use of the biomass and better process economy [25].

Algae, is a cheap and available filamentous microorganism obtained from marine or freshwater has been successfully used as a bio-adsorbent for heavy metal ions from industrial wastewater [25-27]. However, very limited research has been conducted to utilize algae as a bio-adsorbent for copper ion, Cu^{+2} . Bishnoi et al., [5] used dead biomass *Spirogyra* algal species for the adsorption of Cu^{+2} . The bioadsorption results were fitted to Freundlich isotherm model and the maximum adsorption capacity reached about 35 mg Cu^{+2} / g adsorbent. Subsequently, Abu Al-Rub et al., [3] used a powder of *Chlorella vulgaris* algal species for copper Biosorption. The experimental results were fitted to Langmuir, Freundlich and Radushkevich isotherm models at different values of pH. They reported that maximum adsorption capacity was dependent on pH with a maximum value of 55 mg /g adsorbent at pH =5. Vilar et al., [28] used two an algal waste from the agar extraction industry, either in its original form or granulated by polyacrylonitrile and the marine red algae *Gelidium* for the bioadsorption of Cu^{+2} . They found that a non-ideal, semi-empirical, thermodynamically consistent (NICCA) isotherm fitted their experimental results with r algae *Gelidium* for different pH values and copper concentrations. Recently, Ahmady-Asbchin and Mohammadi [29] studied the bioadsorption properties of Cu^{+2} by a pre-treated biomass of marine algae *Fucus vesiculosus*. They reported that the adsorption equilibrium data were best fitted by the Langmuir's isotherm model. Li et al., [30] studied the bioadsorption of Cu^{+2} found in brewery waste by red *Palmaria palmate* algae. They found that the process was strongly dependent on the pH value and initial Cu^{+2} concentration. In addition, Langmuir isotherm model described well the experimental results better than other models. In a more recent study, Al-Homaidan et al., studied Cu^{+2} from aqueous solutions bioadsorption by the micro-alga (cyanobacterium) *Spirulina*

platensis. They reported that the maximum Cu^{+2} uptake by the micro algae was observed at pH 7 where a maximum of 90.6% ion removal from a solution containing 100 mg Cu^{+2} / L, at pH 7, with 0.050 g dry biomass and at 37 °C with 90 min of contact time..

It is evident from the above survey that all types of algae represent a potential adsorbent for heavy metals and especially copper ions. However, there is a need for more research to investigate the kinetic and isotherm models for this process and to link the obtained results with the algae micro structure in addition to the operational parameters. For this reason, the objective of this investigation is to use dead algae cells as a bio-adsorbent for copper ion, Cu^{+2} . Both kinetic and isotherm models will be developed to fit the experimental data. The effect of different operational parameters such as temperature, pH, bio-adsorbent mass and Cu^{+2} initial concentrations will be investigated.

Biosorption, is considered as one of the most promising technologies involved in the removal of toxic metals from industrial waste streams and natural waters (5,6). Biosorption is a term that describes the removal of Heavy metals by the passive binding to non-living biomass from an aqueous solution. There are lots of studies showed that algae, bacteria, fungi or higher plants that uptake or accumulate large amounts of heavy metals from their environment (7-9).

Biosorption is possible by both living and non-living biomass; there are two modes of metal ion uptake. The first mode is independent of cell metabolic activity, and is referred to as biosorption or ions to cell wall. This mode is common to both living and dead cells. The second mode of metal uptake into the cell across the cell membrane is dependent on the cell metabolism, and is referred to as intracellular uptake, active uptake or bioaccumulation. This mode occurs in living cells only. In this study biosorption of copper

ion from aqueous solution was investigated using green *Spirogyra* algae as an adsorbent. A series of experiments were conducted at different operational conditions (9).

Recently, bioadsorbents have emerged as an eco-friendly, effective and low cost material option [5,9,11]. These bioadsorbents include some agricultural wastes, fungi, algae and bacteria [12,13].

Studies using bioadsorbents have shown that both living and dead microbial cells are able to adsorb metal ions and offer potential inexpensive alternative to conventional adsorbents [14,15]. However, living cells are subject to toxic effect of the heavy metals, resulting in cell death [16]. Moreover, living cells often require the addition of nutrients and hence increase the BOD and COD in the effluent [17]. For these reasons, the use of nonliving biomaterials or dead cells as metal binding compounds has been gaining advantage because toxic ions do not affect them. In addition, dead cells require less care, maintenance and they are cheaper [18]. Furthermore, dead biomass can be easily regenerated and reused [19].

1.1 Isotherm models

Sorption isotherms indicate molecules distribution between the liquid and the solid phase when the sorption process reaches equilibrium state. To further explore the adsorption mechanism, Langmuir and Freundlich isotherm models were used to analyze the adsorption data. The analyses of the isotherm have been established by fitting data to both isotherm models to find the suitable model. The linearized Langmuir isotherm is represented by the following linear equation (10):

$$1/Q_e = 1/Q_{max} + (1/bC_e+1)$$

Where C_e (mg/L) is the equilibrium concentration, Q_e (mg/g) the amount of adsorbate adsorbed or desorbed per unit mass of adsorbent, and Q_m and b are the Langmuir constants related to sorption capacity and rate of sorption, respectively. The essential characteristics of Langmuir can be expressed by a dimensionless constant called separation factor or equilibrium parameter R_L , defined as (11)

$$R_L = 1/(1 + (bC_0))$$

Where b is the Langmuir constant and C_0 (mg/L) is the initial ion concentration. The value of R_L give indication about the type of the isotherm to be either unfavorable ($R_L > 1$), linear ($R_L = 1$), favorable ($0 < R_L < 1$) or reversible ($R_L = 0$).

The linear form of the Freundlich equation is:

$$\ln Q_e = \ln K_f + \frac{1}{n} + \ln C_e$$

Where Q_e is the amount adsorbed or desorbed at equilibrium (mg/g) and C_e (mg/L) is the equilibrium concentration. K_F and n are Freundlich constants, n gives an indication of how favorable the sorption process and K_F is the sorption capacity of the adsorbent. The slope $1/n$ ranging between 0 and 1 is a measure of sorption intensity or surface heterogeneity. The surface become more heterogeneous as its value gets closer to 0 (11).

2. Materials and Methods

2.1 Preparation of biomass.

Algal biomass was collected from a pool to irrigate crops in (Alrsaifah-Jordan), where these are available in abundance. After sample collection, it was thoroughly washed with tap water to remove dirt and other unwanted material, and then washed with distilled water, and sample was squeezed, then water decanted and sample was dried at 90 °C for six hours in a drying oven, after that biomass sample has been grinded using mortar. Then grinded sample has been sieved and particles with 300 µm diameter have been selected.



2.2 Preparation of copper solution.

Cu stock solution has been prepared from $\text{CuSO}_4 \cdot 5\text{H}_2\text{O}$; pH has been adjusted using HCl 1.0M and NaOH 1.0M

2.3 Biosorption process.

0.50g —2.00g of biomass powder was contacted with a 100.0 mL several known concentrations of copper solution (50-300 ppm) with stirring. Samples were taken out at specific duration of time and centrifuged at 5000 rpm for 10 min using (Hettich) centrifuge device.

2.4 Analysis of Cu (II) ions

Determinations of Cu (II) ions concentration have been done using spectrophotometer (JENWAY PCO1) at wavelength 580 nm.

3. Results and Discussions

3.1 Analysis of Cu (II) ion

Figure 1 shows standard calibration curve of Cu (II), spectrophotometric analysis has been done at wavelength 580 nm, high R^2 reflects high correlation in the study targeted Cu (II) concentration range.

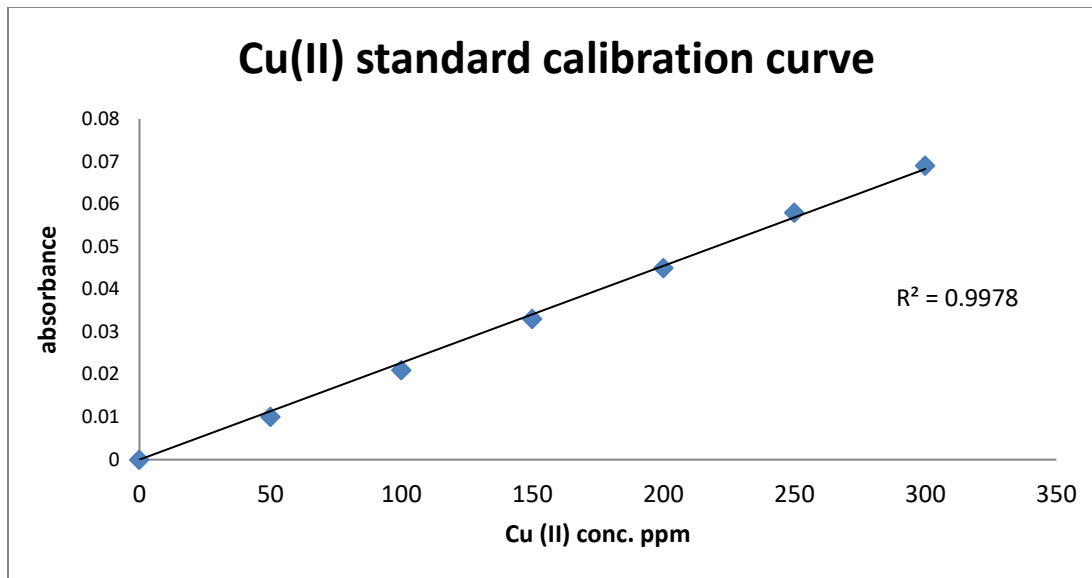


Fig. 1: Standard calibration curve of Cu (II) at 580 nm

3.2 Results of Biosorption Process

3*.2.1 Copper – biomass contact time study:

The contact time has been studied for 0.5 and 1.0g algal dose with several Cu (II) initial concentrations (50-300ppm), adsorption of Cu (II) reach equilibrium after 80 minutes as shown in figure 2, almost other initial concentration have reached the equilibrium at the same time.

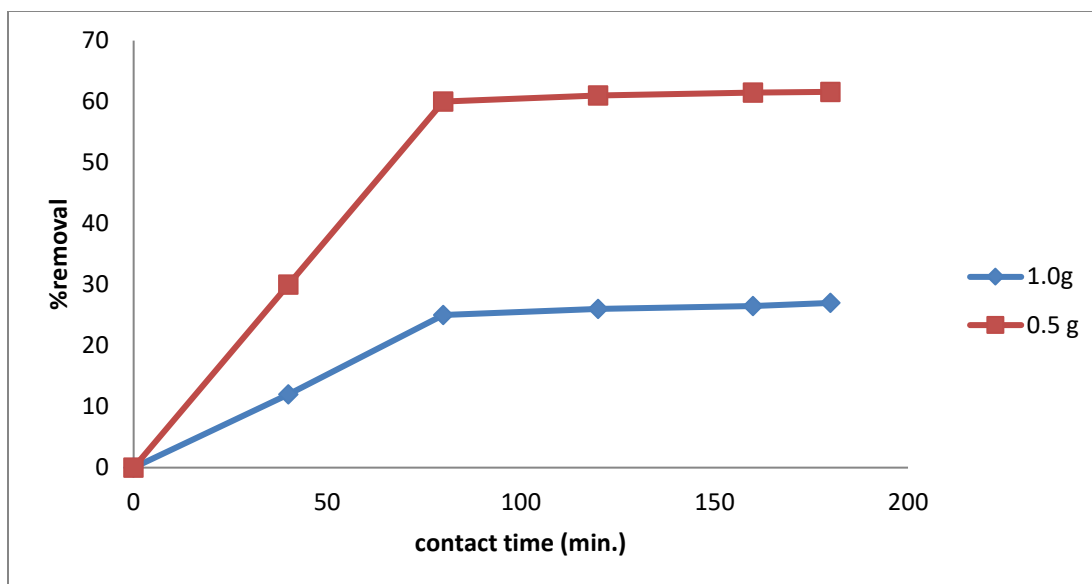


Figure 2: Effect of contact time on percent removal Cu (II) by 0.5 and 1.0g green algae, at initial Concentration = 50 ppm and pH 7

3.2.2 Effect of varying biomass dose:

Effect of adsorbent dose has been studied by varying the amount of adsorbents from 0.5-1.0 g at pH 7.0. Results shown in Figure 2 reflect that the maximum removal of Cu (II) is obtained at minimum dose of 0.5g, i.e with increase in dose; there was decrease in percentage removal from (60%-25%). Copper uptake decreases when biosorbents *concentration increases. The higher biomass causes screen effect of dense outer layer of cells, blocking the binding sites from metal ions, resulting in lower metal removal per unit biomass.

3.3 Effect of initial metal ion concentration:

Different initial Cu (II) ion concentrations at adsorbent dose of 0.5 g, contact time of 80 minutes, and pH 7.0 have been studied. As shown in Figure 3. It is clear from Figure 3 that as the concentration of Cu (II) increases the percentage removal efficiency increase.

This increase was observed from (60%- 80 %) during concentration, the highest removal at 150 ppm, then the percent removal decreases with increase in concentration, because of the reaching to the threshold of adsorption capacity.

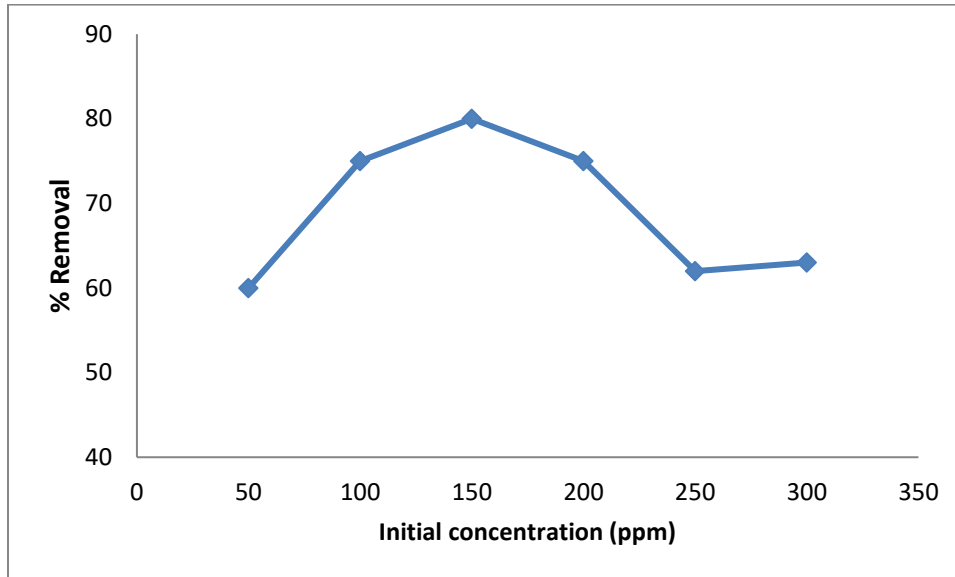


Figure 3: effect of initial Cu (II) concentration on its percent removal by green algae

3.4 Effect of pH on adsorption:

To evaluate the effect of pH on the adsorption behavior of Cu (II) on algal, Cu (II) solutions have been adjusted to several pH values as shown in Figure 4. An increase in percent removal with increase in pH of the medium was observed for the metal ion up to pH value of 7.0. Then there was decrease in percent removal above this pH. It has been indicated that on increasing the pH from (1-7) of the medium the sorption capacity increased from (31%-86%).

The results suggest that the adsorption of Cu to the biomass is mainly due to ionic attraction. Therefore, as pH decreases the cell surface becomes more positively charged, reducing the attraction between biomass and metal ions. In contrast, higher pH results in facilitation of metal uptake, since the cell surface is more negatively charged.

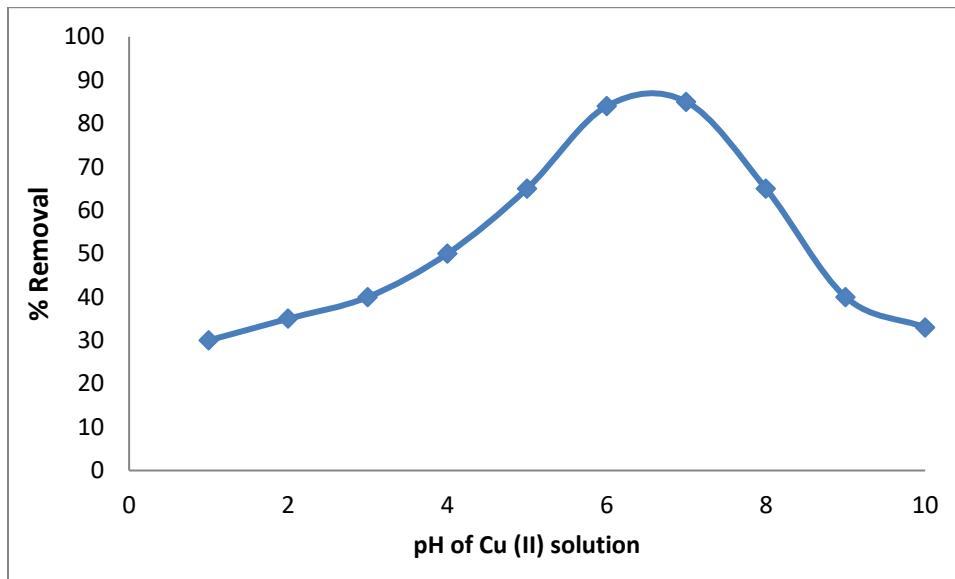


Figure 4: effect of pH on percent removal of Cu (II) by green algae

3.5 Sorption isotherms:

Figures 5 and 6 illustrates that the adsorption of Cu^{2+} ions fitted well with both the Langmuir and the Freundlich isotherm models, but based on the values of the statistical parameters for both models, it can be concluded that Langmuir models provide better representation of the experimental data, followed by Freundlich model. The Langmuir and Freundlich isotherm model constants are given in Table 1.

The Langmuir isotherm assumes the mechanism of the adsorption process as a monolayer adsorption on the surface of the adsorbent:

. Figure 5 illustrates the Langmuir plot of $1/q_e$ versus $1/C_e$, enabling the calculation of Langmuir constants from the intercept and slope of the linearized plot. Freundlich isotherm model, on the other hand, describes the adsorption occurring on heterogeneous

surface with uniform energy; k_f and n represent the Freundlich constants, which can be calculated from the slope and intercept of the linear plot of $\ln q_e$ versus $\ln C_e$ as presented in Figure 6.

For the Langmuir isotherm model, separation factor or equilibrium parameter (R_L) can be used to describe the favorability of adsorption on the polymer surface Table 2.

The R_L values for the adsorption of copper metal ions are given in Table 2, which reveals

that the values fall in the preferred region (i.e., $0 < R_L < 1$). The results thus certify that algal biomass is a good adsorbent for the removal of heavy metal ions in aqueous solutions.

Table 1. Langmuir and Freundlich Isotherm Model Constants for Cu^{2+} Adsorption

Langmuir isotherm model		
Q_m	b	R^2
49.50	0.240	0.976
Freundlich Isotherm Model		
K_f	n	R^2
2.606	1.716	0.894

Table 2. Separation factor (Langmuir isotherm)

C_o	R_L
50	0.453
100	0.293
150	0.216
200	0.171
250	0.142
300	0.121

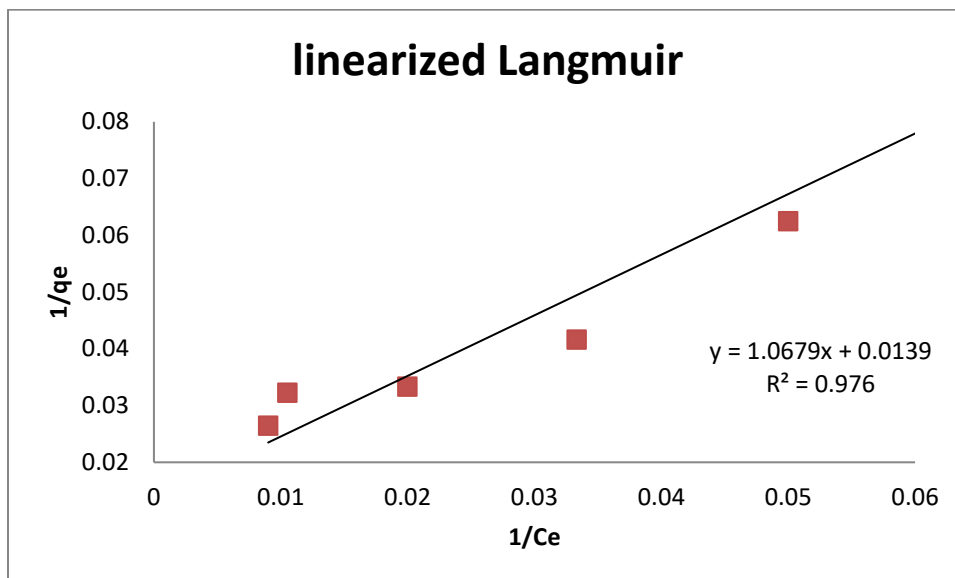


Figure 5: Langmuir isotherm of the adsorption of Cu^{2+} ions on algal biomass

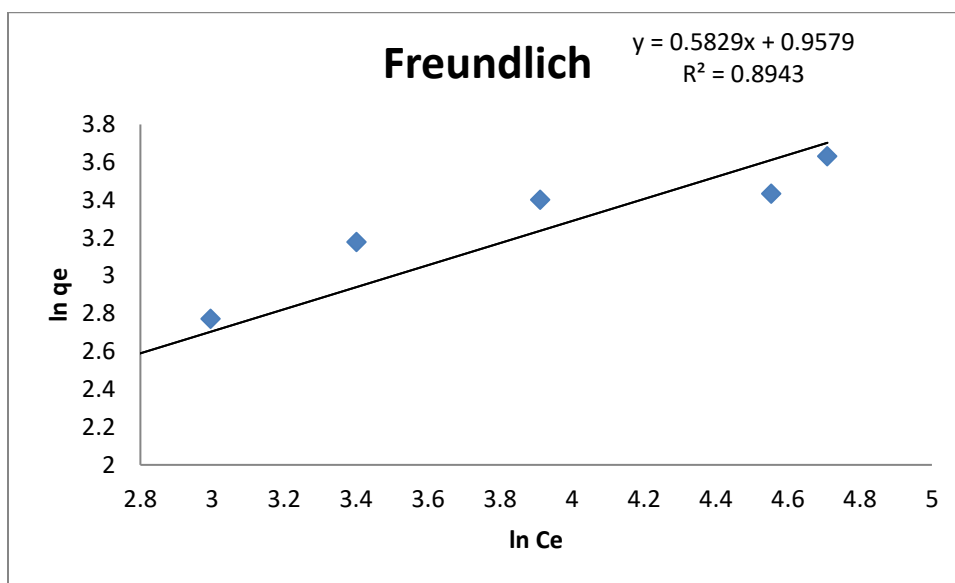


Figure 6: Freundlich isotherm of the adsorption of Cu^{2+} ions on algal biomass

4. Conclusion:

In this paper biosorption of copper ion from aqueous solution was investigated using green algae as an adsorbent. A series of experiments were conducted at different operational conditions. Different parameters affect the copper ion adsorption process; the initial rate of adsorption was greater for higher ion initial concentration. As the adsorbent mass dose increase the ratio of the final concentration to the initial concentration decrease; so the higher adsorbent mass has a higher ability to remove the ions from the aqueous solution. pH around 6 natural pH showed the highest adsorption capacity. Langmuir model provide the best representation of the experimental data, followed by the Freundlich model.

5. References:

- 1- Z. Al-Qodah, Biosorption of heavy metal ions from aqueous solutions by activated sludge *Desalination* 196 (2006) 164–176.
- 2- Mausumi Mukhopadhyay^a, S.B. Noronha^{a, *}, G.K. Suraishk Kinetic modeling for the biosorption of copper by pretreated *Aspergillus niger* biomass, *Bioresource Technology* Volume 98, Issue 9, July 2007, 1781–1787.
- 3- F.A. Abu Al-Rub *, M.H. El-Naas, I. Ashour, M. Al-Marzouqi, iosorption of copper on *Chlorella vulgaris* from single, binary and ternary metal aqueous solutions *Process Biochemistry* 41 (2006) 457–464.
- 4- Ilhem Ghodbane, Loubna Nouri, Oualid Hamdaoui*, Mahdi Chiha, Kinetic and equilibrium study for the sorption of cadmium(II), ions from aqueous phase by eucalyptus bark *Journal of Hazardous Materials* 152 (2008) 148–158

- 5- Bishnoi, Narsi R, Pant, Anju, Garima Biosorption of copper from aqueous solution using algal biomass Journal of Scientific and Industrial Research JSIR Vol.63 [2004], 813-816.
- 6- Bakiya lakshmi K.,1, Sudha P N, Adsorption of Copper (II) ion onto chitosan/sisal/banana fiber hybrid composite INTERNATIONAL JOURNAL OF ENVIRONMENTAL SCIENCES Volume 3, No 1, 2012, 453-469.
- 7- Brauckmann, B.M., 1990. Industrial solution amenable to biosorption. In: Volesky, B. (Ed.), Biosorption. CRC Press, Boca Raton, FL.
- 8-** Kandah M, Abu Al-Rub FA, Al-Dabaybeh N. Competitive adsorption of copper-nickel and copper-cadmium binaries on SMW. Eng Life Sci 2002; 8: 237–43.
- 9- Kandah M, Abu Al-Rub FA, Al-Dabaybeh N. The aqueous adsorption of copper and cadmium ions on sheep manure. Adsorpt Sci Technol 2003;21: 501–9.
- 10- R. Gong, R. Guan, J. Zhao, X. Liu and S. Ni, *J. Health Sci.*, **2008**, 54(2), 174-178
- 11- . I. S. Ayhan and M. Ozacar, *J. Haz. Mat.*, **2008**, 157, 277-285.
- 12- P. C. Siao, G. C. Li, H. L. Engle, L. V. Hao and L. C. Trinidad, *J. Appl. Phycol.*, 2007, 19, 733-743.
- 13- Ahmad A, Rafatulah M. Sulaiman O, Ibrahim M, Chii Y, Siddique B. Removal of Cu(II) and Pb(II) ions from aqueous solutions by adsorption on sawdust of Meranti wood. Desalination 2009;247: 636–646
- 14- H. Yazici, M. Kilic and M. Solak, *J. Haz. Mat.*, **2008**, 151, 669-675.
- 15- Sciban M, Klasnja M, Skrbic B. Adsorption of copper ions from water by modified agricultural by-products. Desalinat. 2008;229: 170–180
- 16- Chen H, Dai G, Zhao J, Zhong A, Wu J, Yan H. Removal of copper(II) ions by a biosorbent Cinnamomum camphora leaves powder. *J. Haz. Matr.* 2010; 177:228–236
- 17- S.E. Bailey, T.J. Olin, R.M. Bricka, D.D. Adrian, A review of potentially low-cost sorbents for heavy metals, *Water Res.* 33 (1999) 2469–2479.

- 18- K.S. Low, C.K. Lee, S.C. Liew, Sorption of cadmium and lead from aqueous solutions by spent grain, *Process Biochem.* 36 (2000) 59–64.
- 19- A. Lodi, C. Solisio, A. Converti and M. Del-Borghì, *Bioprocess Eng.*, 19 (1998) 73–80.
- 20- T. Karthika¹, A. Thirunavukkarasu¹ and S. Ramesh, BIOSORPTION OF COPPER FROM AQUEOUS SOLUTIONS USING *TRIDAX PROCUMBENS* *Recent Research in Science and Technology* 2010, 2(3): 86–91
- 21- Malek Alkasrawi Mohammad Al-Shannag, Zakaria Al-Qodah, Mansour Nawasreh, Zayed Al-Hamamreh, Khalid Bani-Melhem, On the performance of *Ballota undulata* biomass for the removal of cadmium(II) ions from water, *Desalination and Water Treatment* 67, (2017) 223-230
- 22- Y. Guangyu and [initials??] Viraragharam, *Water SA*, 28 (2000) 119–123.
- 23- Gong R, Ding YD, Liu H, Chen Q, Liu Z. Lead biosorption by intact and pretreated *spirulina maxima* biomass. *Chemosphere* 2005; 58:125–30.
- 24- F.B. Dilek, C.F. Gokcay and U. Yetis, *Water Res.*, 32 (1998) 303–312.
- 25- Małgorzata RAJFUR, ALGAE - HEAVY METALS BIOSORBENT, *ECOL CHEM ENG S.* 2013;20(1):23-40.
- 26- D. Jeba Sweetly, Macroalgae as a Potentially Low-Cost Biosorbent for Heavy Metal Removal: A Review *International Journal of Pharmaceutical & Biological Archives* 2014; 5(2): 17 – 26.
- 27- Loredana Brinza, Matthew J. Dring, Maria Gavrilescu, MARINE MICRO AND MACRO ALGAL SPECIES AS BIOSORBENTS FOR HEAVY METALS, *Environmental Engineering and Management Journal*, 2007, Vol.6, No.3, 237-251.

- 28- Vítor J.P. Vilar a, Cidália M.S. Botelhoa, José P.S. Pinheiro b, Rute F. Domingos b, Rui A.R. Boaventura, Copper removal by algal biomass: Biosorbents characterization and equilibrium modeling, *Journal of Hazardous Materials*, 163 (2009) 1113–1122.
- 29- Salman Ahmady-Asbchin¹* and Mehdi Mohammadi Biosorption of Copper Ions by Marine Brown Alga *Fucus vesiculosus*, *J. BIOL. ENVIRON. SCI.*, 2011, 5(15), 121-127.
- 30- Yang Li, Brigitte Helmreich, Harald Horn, Biosorption of Cu(II) Ions from Aqueous Solution by Red Alga (*Palmaria Palmata*) and Beer Draff, *Materials Sciences and Applications*, 2011, 2, 70-80.
- 31- Ali A. Al-Homaidan *, Hadeel J. Al-Houri, Amal A. Al-Hazzani, Gehan Elgaaly, Nadine M.S. Moubayed, Biosorption of copper ions from aqueous solutions by *Spirulina platensis* biomass, *Arabian Journal of Chemistry* (2014) 7, 57–62.
- 32- **I. Penchev, *Z. Al-Qodah*. Study of the hydrodynamic behavior of Gas-Liquid-Solid Fluidized bed reactor in transverse magnetic field, the first international conference of the Application of fluidization systems in food industry, Plovdiv Nov. 1989, Bulgaria.**
- 33- **I. Penchev, *Z. Al-Qodah*, J. Hristov, Magnetic stabilization of three phase fluidized beds, 10th inter. Cong Chem. Eng. CHISA Praha, Czechoslovakia, August, 26-31-1990.**
- 34- **I. Penchev, *Z. Al-Qodah*. J. Hristov. Bed expansion characteristics in three-phase fluidized magnetically stabilized beds, Recent progress En Genie Des Proc, Vol. 5, No. II, Toulouse, France, 1991.**
- 35- *Z. Al-Hassan (Al-Qodah)*, V. Ivanona, E. Dobervo, I. Penchev, R. Petrov, Non-Porous Magnetic Support For Cell Immobilization, *J. Ferm. Bioeng ([Journal of Bioscience and Bioengineering](#))*. 71, 44 (1991).

- 36- *Z. Al-Qodah*, V. Ivanova, I. Penchev, Modeling of a fluidized magnetically stabilized be reactor for bioconversion with immobilized cells, I. Model development, Archives of Biotechnol, Vol. 2 (1) 1993.
- 37- *Z. Al-Qodah*, V. Ivanovo, I Penchev, E. Dobрева, Modeling of fluidized magnetically stabilized bed reactor for bioconversion with immobilized cells, II. Model realization, Archives of Biotechnol. Vol. 2(2) 1993.
- 38-
1. Ivanova V., J. Hristov, E. Dobрева, *Al-Qodah, Z.*, and Penchev, I., Performance of Magnetically stabilized bed reactor with immobilized yeast cells, App. Biochem. Biotechnol. 59(2), 187-198 (1996).
 2. *Z. Al-Qodah*, Study of the hydrodynamic behavior of an air-left fermenter in a transverse magnetic field, Mo'atah Libuhoth Wa Al-Dirasat, Natural and Applied Science series, 12(2) 1997.
 3. *Z. Al-Qodah*, Adsorption of dyes using shale oil ash, *Water research* 34(17) 2000.
 4. *Z. Al-Qodah*, Hydrodynamic Behavior of Magneto Air-Lift Column in a Transverse Magnetic Field, Can. J. Chem. Eng. Vol. 78(3) 2000.
 5. *Z. Al-Qodah*, M. Al-Hassan, M. Al-Busoul, Hydrodynamic and Heat Transfer Characteristics of an Air Fluidized Bed Utilizing a Transverse Magnetic Field, J. Chin. Chem. Engrs. Vol. 31, No. 2(211-218) 2000.
 6. *Z. Al-Qodah*, M. Al-Hassan, Phase Holdup and Gas to Liquid Mass Transfer Coefficient in Magneto G-L-S AirLift Fermenter. Chem. Eng. J., Vol. 79, (41-52) 2000.
 7. *Z. Al-Qodah*, Continuous production of Antibiotics in an AirLift Fermenter Utilizing a Transverse Magnetic Field. Applied Biochem. Biotechnol. 83 No.4 2000.
 8. *Z. Al-Qodah*, Antibiotics production in a Fluidized Bed Reactor Utilizing a Transverse Magnetic Field, Bioprocess Eng. 22 No.4 (299-309) 2000.
 9. *Z. Al-Qodah*, M. Al-Busoul and M. Al-Hassan, Hydrothermal Behavior of G-S Magnetically Stabilized Beds Consisting of Magnetic and Non-magnetic Admixtures, Powder Technology, Vol.115 (58-67) 2000.

10. *Z. Al-Qodah*, and M. Al-Busoul, The effect of magnetic field on local heat transfer coefficient in fluidized beds with immersed heating surface, *Journal of Heat Transfer (ASME)*, Vol. 123, (157-161) 2001.
11. *Z. Al-Qodah*, W. Lafi, Modeling of Antibiotics Production in Magneto Three-Phase Airlift Fermenter, *Biochem. Eng. J.* Vol. 7(7-16) 2001.
12. Z. Al-Qodah, and M. Al-Busoul, The effect of magnetic field on wall-to-bed heat transfer coefficient in magneto-air fluidized bed, *Proceeding of the first international conference on: Heat transfer, Fluid mechanics and Thermodynamics, HEFAT Volume 1 part 2*, 845-849, Skukuza Kruger National Park, South Africa 8-10 April, 2002.
13. *Z. Al-Qodah* and W. Lafi, Continuous Adsorption of Acid Dyes in Fixed Beds, *Journal of Water Supply: Research and Technology*, 52(3) (189-198) 2003.
14. *Z. Al-Qodah*, Biosorption of heavy metal ions from aqueous solutions by activated sludge, *Desalination*, 196 (2006) 164-176.

15. *Z. Al-Qodah*, Production and characterization of thermostable α -amylase by thermophilic *Geobacillus stearothermophilus*, *Biotechnology Journal*, 1 (2006) 850-857.

16. W. Lafi, *Z. Al-Qodah*, Combined Advanced Oxidation and Biological treatment Processes for the removal of pesticides from aqueous solutions. *Journal of Hazardous materials*, B137 (2006) 489-497.

17. Z. Al-Qodah, A. Shwaqfeh and W. Lafi, Batch Adsorption Models for Pesticides Using Acid Treated Shale Oil Ash, *WSEAS TRANSACTIONS on ENVIRONMENT and DEVELOPMENT*, 2 (2006) 22-28.

18. *Z. Al-Qodah*, M. Al-Shannag, Separation of yeast cells from aqueous solutions using magnetically stabilized fluidized beds, *Letters in Applied Biotechnology*, 43 (2006) 652-658.

19. **Z. Al-Qodah** , M. Al-Shannag, Application of magnetically stabilized fluidized beds for cell suspension filtration from aqueous solutions, *Separation Science and Technology*, 42(2007) 1-18.
20. **Z. Al-Qodah**, A. Shwaqfeh and W. Lafi, Adsorption of pesticides from aqueous solutions using Oil Shale Ash, *Desalination*, 208 (2007) 294-305.
21. **Z. Al-Qodah**, H. Daghtani, Ph. Goepfl, W. Lafi, Determination of kinetic parameters of α -amylase producing thermophile *Bacillus sphaericus*, *African J. of Biotechnology*, 6, 699-706, 2007.
22. **Z. Al-Qodah**, A. T. Shawaqfeh, W. K. Lafi, Two-resistance mass transfer models for the adsorption of pesticides using Oil Shale Ash, *Adsorption*, 13 (2007) 73-82.
23. **Z. Al-Qodah**, W. K. Lafi, Z. Al-Anber, M. Al-Shannag, A. Harahsheh, Adsorption of methylene blue by acid and heat treated diatomaceous silica, *Desalination*, 217 (2007) 212-224.
24. M. Al-Busoul, **Z. Al-Qodah**, A. Khraewish Hydrodynamics and heat transfer characteristics of G–S magnetically stabilized beds consisting of admixtures of shale oil, and magnetic particles, *Heat and mass Transfer*, 44 (2008) 1099-1106.
25. Mohammad Al-Shannag, **Zakaria Al-Qodah**, Joan Herrero, Joseph Humphrey, Francesc Giralt, Using a wall-driven flow to reduce the external mass-transfer resistance of a bio-reaction system, *Chemical Engineering Journal*, 39 (2008) 554–565.

26. **Zakaria Al-Qodah**, Reyad Shawabkah, Production and Characterization of granular Activated Carbon from Activated Sludge, *Brazilian Journal of Chemical Engineering*, 26 (2009) 127-136.
27. **HIBA M. ZALLOUM, ZAKARIA AL-QODAH and MOHAMMAD S. MUBARAK**, Copper Adsorption on Chitosan-Derived Schiff Base, *Journal of Macromolecular Science®*, Part A: Pure and Applied Chemistry (2009) 46, 1–12
28. **W. Lafi, Z. Al-Qodah** Removal of heavy metals Ions from industrial wastewater by another industrial wastewater, Proceeding of the International conference OZWWater, 6-10 April 2003, Perth, Australia.
29. **Z. Al-Qodah**, M. Al-Busoul, A. Khraewish, Hydrothermal Behavior of G-S Magnetically Stabilized Beds Consisting of Magnetic and Non-Magnetic Admixtures, ICCE 2007 – 4th International Conference on Chemical Engineering, Berlin, Germany, 24-26 August 2007.
30. **M. Al-Hassan, Z Al-Qodah**, CHARACTERISTICS OF GAS-SOILD FLOW IN VERTICAL TUBE, 9th International Conference on Fluid Control, Measurement and Visualization, (*FLUCOME2007*), September 16-19, Florida A&M University – Florida State University Tallahassee, Florida, 2007.
31. **Zaid Ahmed Al-Anber, Munther Issa Kandah , Mohammad Al-Shannag, Zakaria Al-Qodah, Abdullah Abu-Shaqra**, Isobaric vapor–liquid equilibria of binary system ethyl acetate + ethyl

benzene + lithium bromide, J Therm Anal Calorim, (2012) DOI 10.1007/s10973-012-2587-9.

- 32. Mohammad Al-Shannag, Khalid Bani-Melhem, Zaid Al-Anber, Zakaria Al-Qodah, Enhancement of COD-Nutrients Removals and Filterability of Secondary Clarifier Municipal Wastewater Influent Using Electrocoagulation Technique, Separation Science and Technology, 2013, 48(2013) 673-680.**
- 33. Zakaria Al-Qodah, Hala Daghistani and Kholoud Alananbeh, Isolation and characterization of thermostable protease producing *Bacillus pumilus* from thermal spring in Jordan, African J of Microbiology research, 2013; 7(29), 3711-3719.**
- 34. M Al-Shannag, Z Al-Qodah, K Alananbeh, N Bouqellah, E Assirey, COD reduction of baker's yeast wastewater using batch electrocoagulation, Environmental Engineering and Management Journal 13 (2014), 3153-3160.**
- 35. Z Al-Qodah, A Al-Bsoul, E Assirey, M Al-Shannag, Combined ultrasonic irradiation and aerobic biodegradation treatment for olive mills wastewaters, Environmental Engineering and Management Journal 13 (2014), 2109-2118.**
- 36. MA Yahya, Z Al-Qodah, CWZ Ngah, Agricultural bio-waste materials as potential, sustainable precursors used for activated carbon production: a review, Renewable and Sustainable Energy Reviews 46 (2015) 218-235.**
- 37. M Al-Shannag, Z Al-Qodah, K Bani-Melhem, MR Qtaishat, M Alkasrawi Heavy metal ions removal from metal plating wastewater using**

electrocoagulation: Kinetic study and process performance, Chemical Engineering Journal 260 (2015) 749-756.

- 38. K Bani-Melhem, Z Al-Qodah, M Al-Shannag, A Qasaimeh, MR Qtaishat, On the performance of real grey water treatment using a submerged membrane bioreactor system, Journal of Membrane Science 476 (2015) 40-49.**
- 39. Z Al-Qodah, M Al-Shannag, K Bani-Melhem, E Assirey, K Alananbeh, Biodegradation of olive mills wastewater using thermophilic bacteria, Desalination and Water Treatment 56 (2015), 1908-1917.**
- 40. MA Yahya, Z Al-Qodah, C Ngah, MA Hashim, Preparation and characterization of activated carbon from Desiccated Coconut Residue by Potassium Hydroxide, Asian Journal of Chemistry 27 (2015), 2331.**
- 41. R Al-Shawabkah, Z Al-Qodah, A Al-Bsoul, Bio-adsorption of triadimenol pesticide from aqueous solutions using activated sludge of dairy plants, Desalination and Water Treatment 53 (2015) 2555-2564.**
- 42. Z Al-Qodah, M Al-Shannag, E Assirey, W Orfali, K Bani-Melhem Characteristics of a novel low density cell-immobilized magnetic supports in liquid magnetically stabilized beds, Biochemical Engineering Journal 97(2015) 40-49.**
- 43. E Assirey, Z Al-Qodah, M Al-Ahmadi, Impact of Traffic Density on Roadside Pollution by Some Heavy Metal Ions in Madinah City, Kingdom of Saudi Arabia, Asian Journal of Chemistry 27 (10), 3770.**

44. **KM Alananbeh, Z Al-Qudah, A El-Adly, WJ Al Refaee, Impact of Silver Nanoparticles on Bacteria Isolated from Raw and Treated Wastewater in Madinah, KSA, Arabian Journal for Science and Engineering, 1-9, 2016.**
45. **MA Yahya, KKM Amin, Z Al-Qudah, CWZCW Ngah, Optimization of Digestion Method for Determination of Copper in Shrimp Paste Sample Using Flame Atomic Absorption Spectrometry, Asian Journal of Chemistry 28 (2016), 1164**
46. **MA Yahya, CWZCW Ngah, MA Hashim, Z Al-Qudah, Preparation of Activated Carbon from Desiccated Coconut Residue by Chemical Activation with NaOH, Journal of Materials Science Research 5 (2016), 24-32.**
47. **Zakaria Al-Qudah · Mohammad Al-Shannag · Abdulaziz Amro, Malek Alkasrawi, Impact of surface modification of green algal biomass by phosphorylation on the removal of copper (II) ions from water , Turk J Chem. (2017) 41: 190 – 208.**
48. **Zakaria Al-Qudah, Mohammad Al-Shannag, Immobilized enzymes bioreactors utilizing a magnetic field: A review, M. Al-Busoul, I. Penchevd, Wasim Orfali, Biochemical Engineering Journal 121 (2017) 94–106.**
49. **Mohammad Al-Shannag, Zakaria Al-Qudah, Mansour Nawasreh, Zayed Al-Hamamreh, Khalid Bani-Melhem, Malek Alkasraw, On the performance of *Ballota undulata* biomass for the removal of cadmium(II) ions from water, *Desalination and Water Treatment*, 67 (2017) 223–230.**

- 50. Zakaria Al-Qodaha,***, Mohammad Al-Shannag, Mamdouh Al-Bosoul, Ivan Penchev, Hamed Al-Ahmadi and Khaled Al-Qodah, On the performance of immobilized cell bioreactors utilizing a magnetic field, *Rev. Chem. Eng. Online* 2017.
- 51. K.M. ALANANBEH¹**, W. J. Al- REFAEE² AND Z. A. QODAH, Antifungal Effect of Silver Nanoparticles on Selected Fungi Isolated from Raw and Waste Water, *Indian Journal of Pharmaceutical Sciences*, in press (79, 4, 2017).
- 52. Zakaria Al-Qodaha,b**, Mohd Adib Yahyac, Mohammad Al-Shannag On the performance of bioadsorption processes for heavy metal ions removal by low-cost agricultural and natural by-products bioadsorbent: a review, *Desalination and Water Treatment*, 85 (2017) 339–357.
- 53. Khalid Bani-Melhema**, Mohammad Al-Shannagb, Dheaya Alrousana, Salman Al-Kofahic, Zakaria Al-Qodahd, Muhammad Rasool Al-Kilania Impact of soluble COD on grey water treatment by electrocoagulation technique, *Desalination and Water Treatment*, doi: 10.5004/dwt.2017.21379, (2017) 1–10.
- 54. Z Al-Qodah**, M Al-Shannag, Heavy metal ions removal from wastewater using electrocoagulation processes: a comprehensive review, *Separation Science and Technology* 52 (17), 2649-2676, 2017.

- 55. Z. Al-Qodah, Mohammad Al-Shannag, Khalid Bani-Melhem, Eman Assirey, Mohd Adib Yahya, Ali Al-Shawabkeh, Free radical-assisted electrocoagulation processes for wastewater treatment, Environmental Chemistry Letters, 1-20, 2018.**
- 56. Z Al-Qodah, Y Al-Qudah, W Omar, On the performance of electrocoagulation-assisted biological treatment processes: a review on the state of the art, Environmental Science and Pollution Research, 1-25, 2019.**
- 57. Z Al-Qodah, Y Al-Qudah, E Assirey, combined biological wastewater treatment with electrocoagulation as a post-polishing process: A review, Separation Science and Technology, Published online: 16 Jun 2019**