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Pd-based nanoflowers catalysts: controlling size, composition, and structures for the 4-nitrophenol reduction and BTX oxidation reactions

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Abstract We describe herein the synthesis of solid Au@Pd and hollow AgPd nanoflowers displaying controlled sizes and compositions in order to investigate how their size, composition, and the presence of Au in the core of the nanoparticles influence their catalytic performance toward both liquid and gas-phase transformations. While the size and composition of Au@Pd and AgPd the nanoflowers could be controlled as function of growth time, their structure (solid or hollow) was dependent on the nature of the seeds employed for the synthesis, i.e., Au or Ag nanoparticles. Moreover, Au@Pd and AgPd nanoflowers were successfully supported onto commercial silica displaying truly uniform dispersion. The catalytic activities of Au@Pd and AgPd nanoflowers were investigated toward the 4-nitrophenol reduction and the benzene, toluene, and o-xylene (BTX) oxidation. The catalytic activities for the reduction of 4-nitrophenol decreased as follows: $Au_{58}@Pd_{42} > Au_{27}@$ $Pd_{73} > Ag_{20}Pd_{80}$ and $Ag_8Pd_{92} > Au_{12}@Pd_{88} > Ag_{38}Pd_{62}$, suggesting that the Au core enhanced the catalytic activity relative to the hollow material when for Pd at.% was up to 80. Regarding the BTX oxidation, supported Au@Pd

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displayed higher catalytic activities than AgPd nanoflowers, also illustrating the role of the Au cores in the nanoflowers for improving catalytic performance. We believe these results may serve as a platform for the synthesis of Pd-based bimetallic nanomaterials that enable the correlation between these physical/chemical parameters and properties and thus optimized catalytic activities.

Introduction

Palladium (Pd) nanostructures have been employed as catalysts for a variety of transformations that include oxidation, hydrogenation, reduction, carbon-carbon coupling (Suzuki, Heck, and Stille) reactions, among others [1–6]. In catalytic applications, strategies that enable one to improve/maximize performance are of vital importance due to high costs and rare reserves of noble metals such as Pd. For instance, catalytic properties can be optimized by maneuvering size, shape (control over exposed surface facets), composition, and structure (solid vs. hollow interiors) in metal nanocrystals [7–13]. Hollow interiors, for example, may enable higher surface areas relative to their solid analogs [14]. Also, it has been demonstrated that bimetallic compositions containing Pd (including Pd-Au and Pd-Ag combinations) have led to improved in catalytic activities toward oxidation and reduction reactions as compared to monometallic nanoparticles due to the synergism/combination of properties between the metal components [12, 15-20].

Nevertheless, a precise correlation between performance and many of the physical and chemical parameters that define the catalyst (size, shape, composition and structure) is crucial to design nanostructures with desired properties and optimized performances. This remains challenging, as it requires

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uniform nanomaterials in which several of these parameters must be controlled [21]. Moreover, practical applications in heterogeneous catalysis require active species to be deposited onto a solid support, as agglomeration may take place during the utilization of the unsupported nanoparticles [22, 23]. This demands the synthesis of controlled nanostructures in relatively large amounts. Still, several protocols for the controlled synthesis of nanomaterials are limited regarding their largescale applicability [24, 25].

In this paper, we describe a facile strategy for synthesis of bimetallic nanomaterials containing Pd. More specifically, we focused on the synthesis of solid Au@Pd (core@shell) and hollow AgPd nanoflowers displaying controlled sizes and compositions followed by the investigation of their catalytic performances as a function of these parameters toward the 4-nitrophenol reduction and the benzene, toluene, and o-xylene (BTX) oxidation. We were interested in studying how the presence of Au in the core of the nanoparticles influences their catalytic performance toward both liquid and gas-phase transformations. In this context, the use of Ag and Au as templates represents an intuitive strategy as Ag leads to hollow interiors, while Au lead, to solid, core-shell systems. We focused on Pd-based nanoflowers as their surface is comprised of small Pd branches/petals, making them attractive for catalytic applications as they enable one, at least in principle, to achieve higher surface areas relative to their rounded counterparts [19, 26-29]. While their size could be controlled as a function of the Pd growth time, their structure was dependent on the nature of the seeds employed for the synthesis, i.e., Au or Ag nanoparticles. Our protocol could be scaled-up by 100-folds and the resulting nanoflowers supported onto commercial silica with highly uniform dispersion. This enabled us to investigate the catalytic performance of both unsupported and supported nanoflowers (toward the 4-nitrophenol reduction and BTX oxidation, respectively). While 4-aminophenol (product from the reduction of 4-nitrophenol) represents an important intermediate in the synthesis of several analgesic and antipyretic drugs [30, 31], BTX comprise volatile organic compounds that are recognized as hazardous contaminants, and their catalytic oxidation has been acknowledged as an effective approach for their removal [32–36]. It is important to note that current challenges for the BTX oxidation include achieve substantial conversions at low temperature, avoid the formation of side products, and decrease the amount of noble metal in the catalyst.

Experimental

Materials and instrumentation

Analytical grade chemicals chloroauric acid trihydrate (HAuCl₄ \cdot 3H₂O, 99.9 %, Sigma-Aldrich), silver nitrate

(AgNO₃, 99 %, Sigma-Aldrich), potassium tetrachloropalladate trihydrate (K₂PdCl₄·3H₂O, 98 %, Sigma-Aldrich), polyvinylpyrrolidone (PVP, Sigma-Aldrich, M.W. 55,000 g/mol), hydroquinone (C₆H₆O₂, 99 %, Vetec), L-ascorbic acid (C₆H₈O₆, 99 %, Sigma-Aldrich), sodium borohydride (NaBH₄, 98 %, Sigma-Aldrich), sodium citrate dihydrate (C₆H₅Na₃O₇·2H₂O, 99 %, Sigma-Aldrich), silica (pore size 22 Å, 800 m²/g, CAS number 112926-00-8, Sigma-Aldrich), benzene (C₆H₆, >99 %, Vetec), toluene (C₇H₈, >99 %, Vetec), and o-xylene (C_8H_{10} , >99 %, Vetec) were used as received. The scanning electron microscopy (SEM) images were obtained using a JEOL field emission gun microscope JSM 6330F operated at 5 kV. The samples were prepared by dropcasting an aqueous suspension containing the nanostructures over a silicon wafer, followed by drying under ambient conditions. Transmission electron microscopy (TEM) images were obtained with a JEOL 1010 microscope operating at 80 kV or a JEOL JEM 2100 microscope operated at 200 kV. Samples for TEM were prepared by drop casting an aqueous suspension of the nanostructures over a carbon-coated copper grid, followed by drying under ambient conditions. UV-VIS spectra were obtained from aqueous suspensions containing the nanostructures with a Shimadzu UV-1700 or UV-3101 PC spectrophotometer. The average sizes were determined by measuring the diameter of 50 nanostructures with the quoted errors corresponding to the standard deviation of the data from the TEM images. The Au, Ag, and Pd atomic percentages were measured by flame atomic absorption spectrometry (FAAS) with a Shimadzu spectrophotometer, model AA-6300, equipped with an air-acetylene flame. Regarding the sample preparation for FAAS, a 10 mL aliquot of a suspension containing the nanoflowers was centrifuged and the supernatant was decanted. This solid, or 10 mg of the supported catalysts, were then digested with 3 mL of aqua regia, and 7 mL of water was added. This mixture was left under stirring for 1 h, and a 1 mL aliquot was employed in the analysis.

Synthesis of Au and Ag NPs seeds

Au seeds were prepared by the citrate reduction approach [37]. In a typical procedure, 30 mL of 0.25 mM $AuCl_4^-$ was added to a 100 mL round-bottom flask under magnetic stirring. This system was heated to 100 °C for 15 min, followed by the addition of 0.9 mL of 1 wt% sodium citrate dihydrate. The reaction was allowed to proceed for another 10 min, yielding a red suspension containing the Au NPs.

Ag seeds were prepared by the polyol process [38]. Briefly, 5 mg of polyvinylpyrrolidone (PVP) was dissolved in 37.5 mL of ethylene glycol. Then, $AgNO_3$ (200 mg, 1.2 mmol) was added and mixed until complete

dissolution. The resulting solution was heated to 125 $^{\circ}$ C and kept at this temperature for 2.5 h, leading to the appearance of a greenish-yellow color due to the formation of the Ag NPs. The reaction mixture was then allowed to cool to room temperature and diluted to 125 mL with water.

Synthesis of solid Au@Pd and hollow AgPd nanoflowers

Solid Au@Pd and hollow AgPd nanoflowers were synthesized by a seed-mediated growth approach. In a typical procedure, 10 or 400 µL of the as-prepared Ag or Au seeds, respectively, was added to 9.4 mL of a PVP aqueous solution (0.1 wt%). This mixture was transferred to a 25 mL roundbottom flask and stirred at 50 °C for 10 min, followed by the addition of 0.1 mL of 30 mM aqueous hydroquinone solution. After 2 min, 170 μ L of a 12 mM PdCl₄²⁻_(aq) solution was added to this mixture. In order to control and monitor the growth of the produced Au@Pd and AgPd nanoflowers, the reaction was quenched at different time intervals: 15 s, 1 min, 5 min, 10 min, 30 min, and 1 h (several parallel reactions were carried out). The reactions were quenched by the addition of 0.1 mL of 0.3 M HCl_(aq) solution to the reaction mixture and cooling to 0° C in an ice water bath. The nanostructures were isolated and washed three times with ethanol by successive rounds of centrifugation at 10000 rpm and removal of the supernatant. After washing, the nanoparticles were suspended in 10 mL of water. For the scale-up syntheses, the 25 mL round-bottom flask was replaced by a 2000-mL flask, and the volumes of all solutions were increased by a factor of 100. The formation of solid Au@Pd and hollow AgPd nanoflowers was not dependent on the presence of reducing agents, PVP, or ethylene glycol from the synthesis of Au or Ag NPs. The concentrations of the starting Ag and Au NPs suspensions were 2.16 and 0.24 mM, respectively. This corresponded to 1.2×10^{17} and 3.0×10^{15} NPs/L, respectively. The differences in the volumes of Ag and Au NPs suspensions employed during the synthesis of the nanoflowers were chosen in order to match the number of seeds/particles in each case.

Catalytic activity toward the 4-nitrophenol reduction

For the catalytic tests of the 4-nitrophenol reduction, 300 μ L of a 1.4 \times 10⁻⁴ M 4-nitrophenol aqueous solution, 2 mL of 4.2 \times 10⁻² M sodium borohydride aqueous solution, and 100 μ L of the as-prepared nanoflowers were added into a quartz cuvette. Then, the change in absorbance at 400 nm was monitored by UV–Vis spectroscopy. In this case, the color of the solution gradually changed from yellow to transparent owing to the reduction of 4-nitrophenol to 4 aminophenol. The color changes associated with the conversion of 4-nitrophenolate to 4aminophenol enable one to easily monitor the reaction kinetics by UV–VIS spectroscopy. In order to estimate the product conversion, we employed a calibration curve for 4nitrophenolate concentration as function of the absorbance at 400 nm. The catalytic activities of Au@Pd and AgPd hollow nanoflowers were described by TOF (turnover frequency) rates [39]. The TOF can be defined as the number of completed catalytic cycles per atom in catalytic surface of the catalyst as a function of time, and was calculated according to the Eq. 1:

$$\text{TOF} = C_{4\text{NP}} / (C_{\text{M}} \cdot t), \tag{1}$$

where $C_{4\text{NP}}$ denotes the concentration of 4-nitrophenolate converted to 4-aminophenol, C_{M} the total metal concentration, and *t* the time.

Synthesis of 1 wt% solid Au@Pd and hollow AgPd nanoflowers supported on silica

The solid Au@Pd and hollow AgPd nanoflowers were supported on commercial silica by a wet impregnation method at 1 wt% (in terms of total metal content) [40]. In typical experiment, 1 L of the nanoflowers suspension obtained after 30 min of reaction was concentrated to 50 mL. Then, 1 g of silica was added to resulting suspension and stirred vigorously at 80 °C until the formation of a paste. Then, 50 mL of distilled water was added and the suspension was kept under stirring to dryness (5 h). The catalysts were then treated at 120 °C for 2 h under air.

Catalytic activity toward benzene, toluene, and o-xylene oxidation (BTX oxidation)

The catalytic oxidation of BTX was performed in a fixed bed tubular quartz reactor under atmospheric pressure. The following conditions were chosen: 0.030 g catalyst, inlet benzene (1.2 g m⁻³), toluene (0.7 g m⁻³), *o*-xylene (0.5 g m⁻³) in air, gas flow rate 20 cm³ min⁻¹, residence time 0.3 s, gas hourly space velocity 12000 h⁻¹, and temperature range 25–300 °C. The reaction data were collected after at least 2 h on-stream at room temperature. The reaction products were determined by GC–MS. The reactant and product mixtures were analyzed using two online gas chromatographs equipped with FID and TCD detector and an HP-5 column. The catalytic activity was expressed as the degree of the conversion of BTX, respectively. The conversion of the BTX compounds was calculated as follows:

$$CBTXs~(\%) = [(BTXs)_{in} - (BTXs)_{out}] \times 100/(BTXs)_{in}, \tag{2}$$



Scheme 1 Approach for the synthesis of solid Au@Pd and hollow AgPd nanoflowers. Solid Au@Pd nanoflowers (**a**) were obtained by the utilization of Au NPs as physical templates for Pd growth, while hollow AgPd nanoflowers (**b**) were obtained by the combination of the galvanic replacement reaction between Ag nanospheres and $PdCl_4^{2-}_{(aq)}$ and the reduction of $PdCl_4^{2-}_{(aq)}$ to Pd by hydroquinone

where CBTXs (%) is percentage of BTX conversion, (BTXs)_{in} is input quantity, and (BTXs)_{out} is output quantity.

Results and discussion

Materials characterization

Our studies started with the synthesis of solid Au@Pd and hollow AgPd nanoflowers as shown in Scheme 1. Solid

Au@Pd nanoflowers could be obtained by a seed-mediated approach, in which Au NPs were employed as seeds (physical templates) for Pd growth in the presence of hydroquinone as the reducing agent (Scheme 1a) [19]. The synthesis of hollow AgPd nanoflowers, on the other hand, was based on the utilization of Ag NPs as chemical templates for Pd growth in the presence of hydroquinone. This approach is shown in Scheme 1b and combines the galvanic replacement reaction between Ag and $PdCl_4^{2-}_{(aq)}$ (which leads to the Ag oxidation and its subsequent dissolution from the core together with $PdCl_4^{2-}_{(aq)}$ reduction and deposition) and $PdCl_4^{2-}_{(aq)}$ reduction to Pd by hydroquinone (that contribute to the formation of the nanoflower morphology) [41].

Figure 1a shows a TEM image of Au NPs that were employed as seeds for the synthesis of Au@Pd nanoflowers. They were 15 ± 2 nm in diameter and displayed quasi-spherical shape. The Au@Pd nanoflowers obtained at different time intervals after the $PdCl_4^{2-}_{(aq)}$ addition to the reaction mixture containing the Au NPs seeds are shown in Fig. 1b-d. Our results show that the size of the Au@Pd nanoflowers could be controlled by varying the growth time before the $PdCl_4^{2-}(aq)$ reduction to Pd was quenched by the addition of HCl to the reaction mixture. Specifically, Fig. 1b-d shows the Au@Pd materials obtained by quenching the $PdCl_4^{2-}$ (aq) reduction after 15 s, 5 min, and 30 min of growth, respectively (a more detailed morphology evolution as a function of time is depicted in Figure S1). In all cases, the materials displayed quasi-spherical shape and were relatively monodisperse in size. The massthickness contrast detected from the TEM images confirms



— 40 nm

Fig. 1 a–d TEM images of Au NPs (**a**) employed as templates for the synthesis of solid Au@Pd nanoflowers (**b–d**) with controlled sizes as a function of the Pd growth time: 15 s (**b**), 5 min (**c**), and 30 min (**d**). (**e–h**) TEM images of Ag NPs (**e**) employed as templates for the

synthesis of hollow AgPd nanoflowers $(\mathbf{f}-\mathbf{h})$ with controlled sizes by adjusting the Pd growth time: 15 s (\mathbf{f}) , 5 min (\mathbf{g}) , and 30 min (\mathbf{h}) . The *scale bars* in the *insets* correspond to 10 $(\mathbf{a}-\mathbf{d})$ or 20 nm $(\mathbf{e}-\mathbf{h})$

the formation of an Au@Pd core-shell architecture. The size of the Au@Pd nanoflowers corresponded to 17 ± 2 , 29 ± 3 , and 39 ± 3 nm for 15 s, 5 min, and 30 min growth, respectively (corresponding to Pd shell thicknesses of 2 ± 0.3 , 14 ± 2 , and 25 ± 3 nm, respectively).

Figure 1e-h shows TEM images of Ag NPs seeds (Fig. 1e, 35 ± 4 nm in diameter) and the corresponding AgPd nanoflowers (Fig. 1f-h) obtained after the addition of $PdCl_4^{2-}(aq)$ to the reaction mixture containing the Ag NPs at different time intervals (15 s, 5 min, and 30 min, respectively). The AgPd nanoflowers also displayed quasispherical shape and monodisperse sizes. The mass-thickness contrast from TEM images (Fig. 1f-h) clearly shows the formation of hollow interiors in all AgPd nanoflowers. As discussed for Au@Pd nanomaterials, the size of the hollow AgPd nanoflowers (Pd shell thickness) could also be tailored as a function of the growth time during the synthesis. Their outer diameters corresponded to 42 ± 3 , 60 ± 5 , and 77 ± 5 nm, when the growth time was 15 s, 5 min, and 30 min, respectively (Pd shell thicknesses of 8 ± 2 , 26 ± 4 , and 45 ± 4 nm, respectively). Here, the shell thickness in Au@Pd and AgPd nanoflowers is controlled by the growth time, the size of the Ag and Au NPs employed as seeds, and the method for Pd deposition. In the Au@Pd nanomaterials, Pd was deposited over the Au seeds only by precursor reduction in the presence of hydroquinone. However, for AgPd nanoflowers, Pd was deposited by both precursor reduction in the presence of hydroquinone and galvanic replacement reaction between Ag and $PdCl_4^{2-}$, which led to larger shell thicknesses relative to Au@Pd nanoflowers. Additional TEM images for AgPd nanoflowers are shown in Figure S2. The UV-VIS extinction properties of solid Au@Pd and hollow AgPd nanoflowers obtained at different growth times are in agreement with a formation of a Pd shell over the Au NPs and the Pd deposition accompanied by Ag oxidation and subsequent dissolution to yield hollow interiors (Fig. 2). The signal at 525 and 411 nm (for Au and Ag NPs, respectively) can be assigned to the dipole mode of the surface plasmon resonance (SPR) excitation [37, 38]. It can be observed that this signal disappears after 15 s growth in both materials in agreement with a formation of a Pd shell over the Au NPs and the Ag oxidation and subsequent dissolution to yield hollow interiors. Also, a strong signal 246 nm appeared for both Au@Pd and AgPd nanoflowers after 15 s. Its signal intensity increased as function of time, and can be associated with the increased Pd deposition at the surface with time [19]. Interestingly, a band at 287 nm can also be observed in the Au@Pd and AgPd spectra. This signal is often related to the presence of free Pd clusters in suspension, which suggests that Pd growth may take place by cluster attachment [19]. For Au@Pd nanoflowers, this signal appeared after 15 s growth



Fig. 2 UV-VIS extinction spectra as a function of reaction/growth time during the synthesis of Au@Pd (a) and AgPd (b) nanoflowers (Color figure online)

and then decreased in intensity only after 30 min. On the other hand, for AgPd nanoflowers, this peak was detected after 15 s growth and practically disappeared after 1 min. These observations agree with a faster reduction/growth kinetics for AgPd nanoflowers relative to Au@Pd, as Pd nucleation and growth are favored both by $PdCl_4^{2-}_{(aq)}$ reduction by hydroquinone and the galvanic replacement reaction between $PdCl_4^{2-}_{(aq)}$ and Ag. Figure S3 shows TEM images of the Au@Pd nanoflowers obtained without washing via successive steps of centrifugation and removal of the supernatant, which shows the presence of small Pd clusters together with the nanoflowers and indicates that Pd growth occurred by cluster attachment [19].

The compositional variations on Au@Pd and AgPd nanoflowers as a function of growth time determined FAAS (flame atomic absorption spectroscopy) analysis are shown in Tables S1 and S2, respectively. Specifically, the Pd at.% corresponded to 42, 73, and 88 in the Au@Pd and



Fig. 3 HRTEM images for Au@Pd (\mathbf{a} , \mathbf{c} , and \mathbf{e}) and AgPd (\mathbf{b} , \mathbf{d} , and \mathbf{f}) nanoflowers obtained after 30 min growth. \mathbf{a} and \mathbf{b} show individual nanoflowers; \mathbf{c} and \mathbf{d} display their core regions; and \mathbf{e} and \mathbf{f} depict

their shells. *Solid* and *hollow* interiors as well as single-crystalline Pd domains on their shells can be clearly observed from the images

to 62, 80, and 92 in the AgPd nanoflowers obtained after 15 s, 5 min, 30 min growth, respectively. Therefore, the Au@Pd and AgPd nanoflowers obtained after 15 s, 5 min, and 30 min growth could be denoted as Au₅₈@Pd₄₂, Au₂₇@Pd₇₃, and Au₁₂@Pd₈₈, respectively, and Ag₃₈Pd₆₂, Ag₂₀Pd₈₀, and Ag₈Pd₉₂, respectively. The increase in the Pd at.% as a function of time is in agreement with the growth of the Pd shells as illustrated by the TEM results.

Figure 3 shows HRTEM images for Au@Pd (Fig. 3a, c, and e) and AgPd (Fig. 3b, d, and f) nanoflowers obtained after 30 min growth. The images for individual nanoflowers (Fig. 3a and b) as well as zoom-in images for the core regions (Fig. 3c and d) clearly show the formation of solid

or hollow interiors for Au@Pd and AgPd nanoflowers, respectively. Phase-contrast images for the shell regions (Fig. 3e and f) show the presence of Pd single-crystalline domains, in which the Pd {111} lattice fringes can be clearly visualized.

In order to unravel the role played by hydroquinone as a reducing agent to promote the formation of the nanoflower morphology, we performed a series of experiments regarding the synthesis of Au@Pd and AgPd nanostructures under the same experimental conditions as those describe in Fig. 1 by replacing hydroquinone with ascorbic acid, sodium borohydride, or sodium citrate. The effect of the reducing agent over the morphology of Au@Pd and



Fig. 4 TEM images of Au@Pd solid nanostructures obtained after 1 h growth by employing ascorbic acid (a) sodium borohydride (b), sodium citrate (c), and hydroquinone (d) as the reducing agents

AgPd materials results is shown in Figs. 4 and 5, respectively. The utilization of ascorbic acid as the reducing agent led to the formation of Au@Pd core-shell materials containing small bumps at the surface only after 1 h of reaction (Fig. 4a). When sodium borohydride was employed as a reducing agent, we could observe the formation of Au@Pd nanodendrites after 1 h (Fig. 4b). The presence of some uncoated nanoparticles and free Pd nanoparticles can be observed from the image. No Pd deposition was observed in the presence of sodium citrate (Fig. 4c). It is important to emphasize that the utilization of hydroquinone led to Au@Pd nanoflowers (after 1 h of growth, Fig. 4d) with outer diameters larger than those observed for Au@Pd materials obtained by using ascorbic acid and sodium borohydride. Regarding AgPd nanostructures, the formation of hollow nanoflowers was not detected when ascorbic acid, sodium borohydride, and sodium citrate were employed as reducing agents. Instead, the formation of AgPd nanoshells was observed (Fig. 5). Here, nanoshells refer to hollow nanomaterials having smooth surfaces, while nanodendrites refer to hollow nanostructures having branches or tips at their surface. Moreover, the formation of Pd clusters could also be detected in the images (Fig. 5b, c). These results demonstrate that the utilization hydroquinone is crucial to the

formation of the nanoflower morphology in both Au@Pd and AgPd materials. These data also illustrate that the nature of the reducing agent (reducing strength) strongly affects the kinetics of Pd reduction. As citrate and ascorbic acid are weak reducing agents, it is plausible that they favor a layer-by-layer Pd deposition mechanism to give rise to core@shell (Au seeds) or hollow shell (Ag seeds) materials. On the other hand, sodium borohydride is a strong reducing agent, leading to a fast nucleation and growth kinetics of Pd over the templates and also contributing to the formation of isolated Pd NPs.

Catalytic performances

In the next step, we were interested in investigating how the catalytic activities of the solid Au@Pd and hollow AgPd nanoflowers were dependent upon size, composition, and nature of the cores (Au, Pd, and Ag represent active phases for this transformation). We started our catalytic studies by employing the reduction of 4-nitrophenol by sodium borohydride as a model reaction [13, 37, 42]. The calculated TOF (h^{-1}) rates for Au@Pd and AgPd nanoflowers obtained after 15 s, 1 min, and 30 min growth are depicted in Fig. 6 (Figure S4 depicts the kinetic profiles, and the pseudo first-order rate constants can be found



Fig. 5 TEM images of AgPd hollow nanostructures obtained after 1 h growth by employing ascorbic acid (a) sodium borohydride (b), sodium citrate (c), and hydroquinone (d) as the reducing agents



Fig. 6 Turnover frequencies values (TOF, h^{-1}) as a function of size/composition of solid Au@Pd (*red trace*) and hollow AgPd (*black trace*) nanoflowers as catalysts toward the 4-nitrophenol reduction (Color figure online)

in Table S3). The TOF rates at stationary state corresponded to 243 ± 4 , 221 ± 3 , and $160 \pm 5 \text{ h}^{-1}$ for Au₅₈@Pd₄₂, Au₂₇@Pd₇₃, and Au₁₂@Pd₈₈ materials, respectively. This indicates a decrease in the catalytic activity with the increase in the Au@Pd size, which might

be related with the reduction in the surface area of the metal nanoparticles. Conversely, TOF values for AgPd nanoflowers corresponded to 127 ± 3 , 179 ± 2 , and $170 \pm 4 \text{ h}^{-1}$ for Ag₃₈Pd₆₂, Ag₂₀Pd₈₀, and Ag₈Pd₉₂, respectively. Interestingly, an increase in TOF values was detected with the increase in the AgPd size/shell thickness. These variations in TOF values can be explained as the Pd catalytic activity toward the 4-nitrophenolate reduction is higher relative to Ag [43]. Moreover, a synergic effect in bimetallic catalysts containing Au and Pd has been demonstrated for this reaction [44, 45]. Therefore, the Au contribution to the catalytic activity decreases as the Pd content in the nanoflowers increases in the Au@Pd material, leading to a decrease in TOF values with an increase in size and lower Au content. Here, it is plausible that it becomes harder for 4-nitrophenolate molecules to diffuse to the Au cores as the shell thickness was gradually increased. On the contrary, the increase in TOF values as a function of size for the AgPd nanoflowers may be explained by the gradual decrease in the Ag at % (which is less active than both Au and Pd) in the AgPd materials, despite the increase in size.

When we compare the solid Au@Pd and hollow AgPd nanoflowers, $Au_{58}@Pd_{42}$ and $Au_{27}@Pd_{73}$ materials displayed higher catalytic activities than $Ag_{38}Pd_{62}$ and



Fig. 7 Catalytic activity expressed in terms of 4-nitrophenol conversion as a function of number of catalytic cycles for **a** $Au_{12}@Pd_{88}$ and **b** Ag_8Pd_{92} nanoflowers

Ag₂₀Pd₈₀, respectively. It is plausible that the Au cores in the Au@Pd nanoflowers can contribute to improve the catalytic activities for 4-nitrophenolate reduction relative to the hollow AgPd material. As Au is much more active than Ag for this transformation, solid Au@Pd becomes better catalysts than hollow AgPd nanoflowers. Interestingly, at bigger sizes, in which the compositions become very similar (Au₁₂@Pd₈₈ and Ag₈Pd₉₂ materials), hollow Ag₈Pd₉₂ nanoflowers displayed slightly higher TOF values as compared to the solid Au₁₂@Pd₈₈ material, even though the Ag₈Pd₉₂ nanoflowers have bigger outer diameters/shell thickness than to Au₁₂@Pd₈₈. This observation suggests that the hollow interiors contribute for improving the catalytic performance relative to the solid material at bigger sizes. We also performed control experiments in which we compared the catalytic activities toward the reduction of 4-nitrophenol of the AgPd and Au@Pd nanoflowers obtained after 30 min growth relative to monometallic Ag (Fig. 1a), Au (Fig. 1e), and Pd nanoparticles synthesized under the same experimental conditions as those describe in Fig. 1 without any seeds (Figure S5). The calculated TOF values (Figure S6) clearly show that the activity for both AgPd and Au@Pd nanoflowers was much higher relative to the sum of their individual monometallic nanoparticle counterparts, indicating that both Ag and Ag in the nanoflower structure contributed to the observed catalytic activities. Interestingly, our stability tests for the Au_{12} @ Pd₈₈ and Ag₈Pd₉₂ nanoflowers showed that they could be reused with no significant loss of activity even after 5 catalytic cycles (Fig. 7), indicating that they were stable under our employed conditions.

In order to further evaluate the role played by the nature of the cores, we decided to investigate the catalytic activity of the solid Au@Pd and hollow AgPd nanoflowers obtained after 30 min (Au₁₂@Pd₈₈ and Ag₈Pd₉₂) toward the gas-phase BTX oxidation. To this end, we scaled-up the synthesis of the nanoflowers by 100-folds and supported the resulting material onto commercial silica. It can be observed that the Au12@Pd88 and Ag8Pd92 nanoflowers obtained after the scaled-up synthesis (Figure S7) displayed essentially the same morphology as those described in Fig. 1. The yield of AgPd nanoflowers was 89.7 and 85.5 % for the typical and scaled-up syntheses, respectively. For Au@Pd, these values corresponded to 92.1 and 87.7 %, respectively. The nanoflowers were then supported on silica by wet impregnation to generate Au@Pd/SiO2 and AgPd/SiO₂ catalysts as shown Fig. 8a and b (Au@Pd/ SiO₂) and Fig. 8c and d (AgPd/SiO₂). The concentrations in terms of metal of the nanoflowers suspensions employed for the preparation of the supported materials were 174 and 179 µM for AgPd and Au@Pd, respectively. The metal wt% in the supported catalysts was determined by FAAS. This approach enabled the uniform distribution (without agglomeration) of nanoflowers over the entire surface of the support. The metal loading in both materials corresponded to 1 % in weight.

Figure 9 depicts the conversion for the oxidation of BTX as a function of reaction temperature employing Au@Pd/SiO₂, AgPd/SiO₂, and pure SiO₂ as the catalysts (the inset in Fig. 9 shows a scheme for the BTX oxidation reaction). While no significant conversion was detected for the pure SiO₂ support, both Au@Pd/SiO₂ and AgPd/SiO₂ displayed good catalytic activities at relatively low temperatures. The oxidation of BTX began to take place at above 25, 50, and 75 °C, respectively. Only H₂O and CO₂ were detected as the oxidation products, and the BTX conversion increased with temperature for both Au@Pd/ SiO₂ and AgPd/SiO₂ catalysts. Solid Au@Pd/SiO₂ was more active than the hollow AgPd/SiO₂ nanoflowers for the BTX oxidation reactions mainly at the higher temperatures. Specifically, 81 and 72 % conversion for benzene, 68 and 53 % conversion for toluene, and 41 and 36 % conversion for o-xylene were detected at 300 °C when Au@Pd/SiO₂ and AgPd/SiO₂ nanoflowers were employed as catalysts,



Fig. 8 SEM images of $Au@Pd/SiO_2$ (a and b) and $AgPd/SiO_2$ (c and d) materials obtained by the wet impregnation of Au@Pd and AgPd nanoflowers onto commercial SiO₂, illustrating the uniform dispersion of the nanoflowers over the silica support

respectively. Assuming the same noble metal content for both catalysts (1 wt%), the larger size of the hollow Ag₈Pd₉₂ nanoflower can lead to a poorer dispersion on the SiO₂ support. Thus, the higher conversion percentages presented by the Au@Pd/SiO₂ catalyst can be explained by the better dispersion of the Au₁₂@Pd₈₈ nanoflower on the SiO₂ support and also the fact that Au and Pd display higher catalytic activities than Ag toward the BTX oxidation (Fig. 8) [46]. Besides, the oxidation of organic compounds promoted by noble metal catalysts is recognized as a catalyst structure sensitive reaction [47]. As discussed for the 4-nitrophenol reduction, Au nanomaterials can also catalyze the BTX conversion. Therefore, it is plausible that, as the diffusion of gas molecules through the Pd shells in both Au@Pd and AgPd nanoflowers may be easier relative to liquid species, the Au core in the Au@Pd material can contribute to improve the catalytic activity toward BTX oxidation relative to the hollow AgPd nanoflowers. This shows that the nature and structure of the core can influence the catalytic performance in bimetallic core-shell architectures. For instance, a catalytically active core may contribute to boost the catalytic activity for a gas-phase reaction relative to the hollow (shell) material. Some authors have reported high catalytic activities for Au-Pdbased catalysts having a core-shell morphology (Au-rich core and a Pd-rich shell) toward oxidation reactions due to the synergetic effect between the noble metals [48, 49]. We believe that our results represent an important improvement in terms of performance relative to conventional systems. For instance, the conversion percentages reported in our paper are significantly higher (at lower metal loadings) as compared to conventional Au, Pd, and Au–Pd/SiO₂ catalysts employing the same experimental conditions [23]. Specifically, while ~5 nm conventional Pd nanoparticles deposited over SiO₂ at 5 wt% loading having high dispersion displayed <50 % conversion toward the benzene oxidation at 300 °C, the Au@Pd and AgPd nanoflowers deposited over SiO₂ at 1 wt% loading displayed 81 and 72 % conversions at this temperature, respectively [23].

Conclusion

In summary, we described the synthesis of Au@Pd and AgPd nanoflowers displaying well-defined and controlled sizes, compositions, and structure (solid vs. hollow interiors), which enabled us to investigate how the presence of Au in the nanoflower's core affected their catalytic performance. Regarding the catalytic activities for the reduction of 4-nitrophenol, our data suggested that the Au in the core of the particles was capable of boosting the catalytic performance relative to the hollow material when the Pd



Fig. 9 Oxidation (conversion %) of benzene (**a**), toluene (**b**), and *o*-xylene (**c**) as a function of temperature catalyzed by Au@Pd/SiO₂, AgPd/SiO₂, and SiO₂ (*red, blue, and black traces, respectively*) (Color figure online)

at.% in the nanoflowers was up to 80. Above this value, the hollow Ag_8Pd_{92} nanoflowers had a slightly higher catalytic activity than the solid $Au_{12}@Pd_{88}$. On the contrary, solid

Au₁₂@Pd₈₈ nanoflowers displayed higher catalytic activities toward the BTX oxidation as compared to the Ag₈Pd₉₂ material. In this case, the Au content from the core of the nanoflowers could contribute to the catalytic activity even at higher Pd at.% values (larger sizes/shell thickness). These results indicate that the catalytic activities in core– shell and hollow systems are also sensitive to the type of reaction (liquid vs. gas phases). Therefore, we believe that our results may serve as a platform not only to the synthesis of bimetallic nanomaterials based on Pd displaying controlled compositions, architectures, and structures (both supported and unsupported), but also to understand how these parameters affect their catalytic activity for different classes of reactions.

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Compliance with ethical standards

Conflict of Interest The authors declare that they have no conflict of interest.

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