

Section Ayuns International Conference 2017



Sunday, 19 November, 2017

on

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Venue Senate Bhaban, University of Dhaka Bangladesh.

Organized by:



**Ayurved and Naturopathy Association of Bangladesh** 



Department of Pharmacy University of Dhaka



Public Health Foundation, Bangladesh



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# AYUNS 21.2017: Formulation Design, Development And Optimization Of Granules Prepared By Wet Granulation Method Using A Multi-Functional Single-Punch Tablet Press To Avoid Tableting Defeat.

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#### **Background & Objectives:**

We previously determined "Tableting properties" by using a multi-functional single-punch tablet press (GTP-1). We plotted "Compactability" on the x-axis against "Manufacturability" on the y-axis to allow visual evaluation of "Tableting properties".

#### Methods:

Here, we examined whether this evaluation method can be used in the formulation design of tablets prepared by wet granulation. We used the GTP-1 to measure "Tableting properties" with different amounts of binder, disintegrant, and lubricant, and compared the results with those of tableting on a commercial rotary tableting machine.

#### Results:

Tableting failures (capping and binding in particular) occurred when samples that had been evaluated as having poor "Compactability" or "Manufacturability" on the GTP-1 were compressed on the rotary tableting machine.

#### **Conclusions:**

Thus, our evaluation method predicted tableting defeat at the commercial scale. The method will prove useful for scaling up production.

Keywords: Tableting, formulation design, wet granulation, capping, binding, single-punch tablet press

## AYUNS 22.2017: The Prospect of Natural medicine in Bangladesh and its essentiality, government approach and present status

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