Synthesis of Minimal-Error Control Software

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ABSTRACT

Software implementations of controllers for physical systems are at the core of many embedded systems. The design of controllers uses the theory of dynamical systems to construct a mathematical control law that ensures that the controlled system has certain properties, such as asymptotic convergence to an equilibrium point, and optimizes some performance criteria such as LQR-LQG. However, owing to quantization errors arising from the use of fixed-point arithmetic, the implementation of this control law can only guarantee practical stability: under the actions of the implementation, the trajectories of the controlled system converge to a bounded set around the equilibrium point, and the size of the bounded set is proportional to the error in the implementation. The problem of verifying whether a controller implementation achieves practical stability for a given bounded set has been studied before. In this paper, we change the emphasis from verification to automatic synthesis. We give a technique to synthesize embedded control software that is Pareto optimal w.r.t. both performance criteria and practical stability regions. Our technique uses static analysis to estimate quantization-related errors for specific controller implementations, and performs stochastic local search over the space of possible controllers using particle swarm optimization. The effectiveness of our technique is illustrated using several standard control system examples: in most examples, we find controllers with close-to-optimal LQR-LQG performance but with implementation errors, hence regions of practical stability, several times as small.

Categories and Subject Descriptors
D.2.10 [Software]: Software Engineering—Design-Methodologies

Keywords
Embedded control software, synthesis, stochastic optimization, fixed-point arithmetic

1. INTRODUCTION

Software implementations of controllers for physical systems are at the core of many critical cyber-physical systems. The design of these systems usually proceeds in two steps. First, starting with a mathematical model of the system, one designs a mathematical control law that ensures that the physical system, equipped with this control law, has certain desirable properties such as asymptotic stability (convergence to an ideal behavior) and performance. Second, the control law is implemented as a software task on a specific hardware architecture. Since the implementation has quantization errors due to the use of fixed-precision representation of real numbers, the quantization of a stabilizing controller may lead to limit cycles and chaotic behavior [12]. Hence, the implemented system usually guarantees the weaker property of practical stability, where the system is guaranteed to converge to a bounded set around the ideal behavior and the size of the bounded set is proportional to the quantization error.

Much recent research has focused on verifying that a given implementation of a control law guarantees that the practical stability region lies within a given set [21, 22, 6, 1, 4]. In this paper, we change the emphasis from verification to synthesis. We provide a design methodology to synthesize a control implementation for which the effect of implementation errors on system performance is minimized.

We focus on linear systems in this paper. For linear systems, a standard optimal control design approach uses the linear quadratic regulator (LQR) and linear quadratic Gaussian (LQG) algorithms [8], which find a feedback controller stabilizing the plant while minimizing quadratic cost functions. The LQR cost function takes into account the deviation of the state and control inputs from ideal values and the LQG cost function takes into account the deviation of the state from its estimation. However, they usually do not take implementation errors arising from fixed-precision arithmetic into account. Thus, a controller optimizing only the LQR-LQG cost may have a large implementation error because its implementation on a fixed-precision platform has large numerical errors, but a controller “close” to the optimal performance may have much lower numerical errors when implemented on the same platform.

In our methodology, we modify the performance criterion of LQR-LQG to additionally minimize the error due to quantization in the implementation. Technically, we answer the following two challenges. First, how can we estimate the error due to quantization in a given implementation? Second, how can we find Pareto-optimal points for the two objectives given by the LQR-LQG and quantization error cost functions? We proceed as follows.

For the first step, for a given linear feedback controller and the operating intervals of the states of the plant and the controller, we first perform a precise range analysis of the controller variables, and use the computed ranges to allocate bitwidths to each controller variable. We implement our range analysis based on linear pro-
gramming. Using the allocated bitwidths, we generate code for a fixed-precision program implementing the control law. Finally, we use an algorithm based on mixed-integer linear programming to find a bound on the maximum difference between the ideal control law and the output of the fixed-precision program.

For the second step, we optimize a weighted linear combination of the two cost functions using a stochastic local search technique. LQR-LQG is attractive because it gives rise to a convex law and the output of the fixed-precision program. Using the allocated bitwidths, we generate code for a mixed-integer linear programming. Using the allocated bitwidths, we generate code for a mixed-integer linear programming. Using the allocated bitwidths, we generate code for a mixed-integer linear programming. Using the allocated bitwidths, we generate code for a mixed-integer linear programming.

In more detail, our algorithm proceeds as follows. Given a linear control design problem, we set up a non-convex optimization problem to minimize a weighted combination of the LQR-LQG cost function and the implementation error. We minimize this cost function using PSO. In each step of PSO, given a new controller, we perform the following checks. First, we check if the controller is stabilizing (by examining the eigenvalues of the controlled system). If not, we assign the controller an infinite cost. If it is stabilizing, we generate the best possible fixed-point code for this controller under a hardware budget and perform static analysis to estimate a bound on the implementation error. We compute the value of the objective function by taking the weighted sum of the LQR-LQG cost and this bound. We continue PSO until convergence or until some iteration bound is met. At this point, we output the controller that minimized the objective function.

We have implemented this methodology on top of Matlab’s Control Theory Toolbox, using an implementation of PSO proposed in [5], and a custom static analysis using the Ip_solve linear programming tool. In our experiments, we compare the LQR-LQG cost and implementation errors of controllers generated by conventional LQR-LQG optimization (implemented in Matlab) with controllers generated by PSO using our methodology. In most cases, our controllers have LQR-LQG costs close to the optimal LQR-LQG controllers, but have implementation errors that are reduced by a factor of 4 or more. Thus, we generate controllers with guaranteed bounds on practical stability regions that are 4 times or more smaller than the pure LQR-LQG optimal controllers. Our work provides an integrated analysis to take quantization errors into account in model-based design and implementation of controllers. While we have instantiated the methodology using the LQR and LQG costs and quantization errors, our algorithm is more generally applicable to other performance criteria and other sources of modeling or implementation error.

Other Related Work Besides the related work mentioned above, we mention the results in [24, 25, 18] which provide controller synthesis approaches minimizing some performance criteria where controllers are implemented using fixed-point arithmetic. The results in [24, 25, 18] assume some excitation conditions under which the quantization error can be modeled as a zero mean uniform white noise. Furthermore, they do not provide any bounds on regions of practical stability. Our results do not make any assumptions on the quantization error and provide an explicit bound on the region of practical stability.

Static analysis for range analysis has been studied extensively in the context of optimum bitwidth allocation to intermediate variables in a fixed-point program, mostly in the DSP domain [15, 14, 20]. These approaches employ abstractions based on interval arithmetic [19] or affine arithmetic [23]. Jha [9] gives an algorithm for optimal fixed-point program synthesis based on inductive synthesis. Jha’s algorithm is general, but takes several minutes for each synthesis step. We found our mixed-integer linear programming approach to be both precise and reasonably fast for our application.

2. PRELIMINARIES

2.1 Controllers and Observers

We use \( \mathbb{N}_0, \mathbb{R} \), and \( \mathbb{R}_+^n \) for the set of nonnegative integers, real, and nonnegative real numbers, respectively. For a vector \( x \in \mathbb{R}^n \), we denote by \( x_i \) the \( i \)-th element of \( x \), and by \( \|x\| \) the Euclidean norm of \( x \). Recall that \( \|x\| = \sqrt{x_1^2 + x_2^2 + \cdots + x_n^2} \). We write \( I_n \), and \( 0_{n \times m} \) for the identity and zero matrices in \( \mathbb{R}^{n \times n} \) and \( \mathbb{R}^{n \times m} \), respectively.

A continuous function \( \gamma : \mathbb{R}_+^n \to \mathbb{R}_+^m \), is said to belong to class \( \mathcal{K} \) if it is strictly increasing and \( \gamma(0) = 0 \); \( \gamma \) is said to belong to class \( \mathcal{K}_\infty \) if \( \gamma \in \mathcal{K} \) and \( \gamma(r) \to \infty \) as \( r \to \infty \). A continuous function \( \beta : \mathbb{R}_+^n \times \mathbb{R}_+^n \to \mathbb{R}_+^m \) is said to belong to class \( \mathcal{KL} \) if, for each fixed \( s \), the map \( \beta(r, s) \) belongs to class \( \mathcal{KL} \) with respect to \( r \) and, for each fixed nonzero \( r \), the map \( \beta(r, s) \) is decreasing with respect to \( s \) and \( \beta(r, s) \to 0 \) as \( s \to \infty \).

In this paper, we focus on linear control systems given by the differential equation:

\[
\begin{align*}
\dot{x} &= Ax + Bu + B\omega, \\
\eta &= Cx + \nu,
\end{align*}
\]

where, for any \( t \in \mathbb{R}, \tau(t) \in \mathbb{R}^n, \tau(t) \in \mathbb{R}^m, \omega(t) \in \mathbb{R}^q, \eta(t) \in \mathbb{R}^p \), and \( A, B, C, \) and \( D \) are matrices of appropriate dimensions.

The curve \( \xi : \mathbb{R} \to \mathbb{R}^n \) is a trajectory of (2.1) if there exist curves \( v : \mathbb{R} \to \mathbb{R}^m \) and \( \omega : \mathbb{R} \to \mathbb{R}^q \) such that the time derivative of \( \xi \) satisfies (2.1). In the rest of the paper, we assume that all curves \( v \) and \( \omega \) have some regularity assumptions, guaranteeing existence and uniqueness of the solutions of (2.1). Note that \( v, \omega, \eta, \) and \( \nu \) denote control input, disturbance, output of the system and measurement noise, respectively. We assume that \( \omega(t) \) and \( \nu(t) \), for any \( t \in \mathbb{R} \), are zero-mean Gaussian noise processes (un correlated from each other). For all curves \( \omega \), we also write \( \xi_{\omega}(t) \) to denote the points reached at time \( t \) under the input \( \omega \) from initial condition \( x = \xi_{\omega}(0) \).

To describe the mismatch between the controller specifications and its software implementations such as digital sampling and finite precision arithmetic, which is the focus of this paper, we consider the discrete-time version of (2.1), as follows:

\[
\begin{align*}
x[r+1] &= Ax[r] + Bu[r] + B\omega[r] + e_s, \\
y[r] &= Cx[r] + \nu[r],
\end{align*}
\]

where the matrices \( A, B, \) and \( C \) are given by:

\[
\begin{align*}
A_r &= e^{Ar}, \\
B_r &= \int_0^{(r+1)\tau} e^{A(r-t)\tau} Bdt, \\
C_r &= \int_0^{(r+1)\tau} e^{A(r-t)\tau} Cdt,
\end{align*}
\]

and \( r \) is the sampling time. The function \( e^{At} \), for any \( t \in \mathbb{R}, \) denotes the matrix function defined by the convergent series:

\[
e^{At} = I_n + At + \frac{1}{2!}A^2 t^2 + \frac{1}{3!}A^3 t^3 + \cdots ,
\]

where \( e \) is Euler’s constant. The signals \( x, u, d, y, \) and \( v \) describe the exact value of the signals \( \xi, \nu, \omega, \eta, \) and \( \nu \), respectively, at the
sampling instants 0, τ, 2τ, 3τ, .... Mathematically, we have:
\[
x[r] = \xi(rτ), \quad u[r] = v(rτ), \quad d[r] = \omega(rτ),
\]
\[
y[r] = \nu(rτ), \quad v[r] = r(τr), \quad \forall r \in \mathbb{N}_0.
\]
The term \(e_r\) in (2.2) is the sampling error. It can be shown that by sampling sufficiently fast, the error \(e_r\) can be made arbitrarily small [3]. Since typical embedded controller implementations use sampling time in the range of milliseconds to microseconds, we will make the assumption that quantization errors dominate the sampling errors, and assume that \(e_r = 0\).

We assume that only output \(y\) of the system is measurable and not the full state \(x\). Hence, a (proportional) feedback \(K : \mathbb{R}^n \rightarrow \mathbb{R}^m\) defines the input \(u[r] = -K\tilde{x}[r]\) based on an estimation \(\tilde{x}\) of the state \(x\). As explained in [8], the estimation \(\tilde{x}\) can be constructed using the observer dynamic:
\[
\begin{align*}
\tilde{x}[r + 1] &= Ax[r] + Bu[r] + L(y[r] - \tilde{y}[r]), \\
\tilde{y}[r] &= C\tilde{x}[r],
\end{align*}
\]
(2.3)
where \(\tilde{y}\) should be viewed as an estimate of \(y\) and the linear map \(L : \mathbb{R}^p \rightarrow \mathbb{R}^m\) is called an observer gain. By applying the feedback \(u[r] = -K\tilde{x}[r]\) and combining the dynamics of control system in (2.2) and observer in (2.3), one obtains:
\[
\begin{align*}
x[r + 1] &= Ax[r] - B_rK\tilde{x}[r] + B_r\omega_d[r], \\
\tilde{x}[r + 1] &= (A_r - B_rK - LC)\tilde{x}[r] + LCx[r] + Lv[r] + e_{q1} + e_{q2},
\end{align*}
\]
(2.4)
where \(e_{q1}\) and \(e_{q2}\) are quantization errors in observer dynamic and feedback gain codes, respectively. Now, one can rewrite the control system in (2.5) as follows:
\[
w[r + 1] = Gw[r] + H_1e_1[r] + H_2e_2[r],
\]
(2.6)
with:
\[
w = \begin{bmatrix} x \\ \tilde{x} \end{bmatrix}, \quad e_1 = \begin{bmatrix} d \\ v \end{bmatrix}, \quad e_2 = \begin{bmatrix} e_{q1} \\ e_{q2} \end{bmatrix},
\]
and:
\[
G = \begin{bmatrix} A_r & -B_rK \\ LC & A_r - B_rK - LC \end{bmatrix}, \quad H_1 = \begin{bmatrix} B_r & 0_{n \times p} \\ 0_{p \times q} & L \end{bmatrix},
\]
\[
H_2 = \begin{bmatrix} 0_{n \times n} & B_r \\ I_n & 0_{n \times m} \end{bmatrix}.
\]
Since states of the control system (2.1) are bounded physical quantities, such as temperature, pressure, and so on, their estimations and the output of the control system are bounded quantities as well. Hence, in the rest of the paper, we assume that \(y \in Y\), and \(\tilde{x} \in \tilde{X}\) for compact sets \(Y \subseteq \mathbb{R}^p\) and \(\tilde{X} \subseteq \mathbb{R}^n\).

### 2.2 Stability of Perturbed Systems

We recall the notion of uniform global asymptotic stability with respect to a set \([16]\).

**Definition 2.1** ([16]). A control system of the form (2.1) is uniformly globally asymptotically stable (UGAS) with respect to a set \(A\) if there exists a KL function \(\beta\) such that for any \(t \in \mathbb{R}_+^*, \ x \in \mathbb{R}^n\), any control input \(u : \mathbb{R}_+^* \rightarrow D_1 \subseteq \mathbb{R}^m\), for any possible disturbance \(\omega : \mathbb{R}_+^* \rightarrow D_2 \subseteq \mathbb{R}^n\), where \(D_1\), and \(D_2\) are compact sets, the following condition is satisfied:
\[
\|\xi(x, t)\|_A \leq \beta(\|x\|_A, t),
\]
(2.7)
where the point-to-set distance \(\|x\|_A\) is defined by
\[
\|x\|_A = \inf_{y \in A} \|x - y\|.
\]

When \(A\) is a singleton \(\{x_0\}\), we speak of an asymptotically stable equilibrium point \(x_0\) rather than a UGAS set. The notion of UGAS for discrete-time control systems is obtained from Definition 2.1 by replacing \(t \in \mathbb{R}_+^*\) with \(r \in \mathbb{N}_0\).

We recall the following result describing how stability properties are affected by additive disturbances.

**Proposition 2.2** ([11]). Consider the discrete-time linear system:
\[
x[r + 1] = Ax[r] + Bu[r] = Cx[r] + Lv[r] + e_{q1} + e_{q2},
\]
and assume that the origin is an asymptotically stable equilibrium point. Then, for any input \(d : \mathbb{N}_0 \rightarrow \mathbb{R}^p\) satisfying \(\|d[r]\|_2 \leq b(d)\) for any \(r \in \mathbb{N}_0\) and some constants \(b(d) \in \mathbb{R}_+^*\), the system:
\[
x[r + 1] = Ax[r] + Bd[r]
\]
(2.8)
is UGAS with respect to the set:
\[
A = \{x \in \mathbb{R}^n \mid \|x\| \leq \gamma_b(d)\},
\]
where \(\gamma\) is given by:
\[
\gamma = \max_{\theta \in [0, 2\pi]} \left\| \left( e^{\theta} I_n - A \right)^{-1} B \right\|,
\]
(2.9)
with \(i = \sqrt{-1}\). Moreover, the output \(y = Cx\) is guaranteed to converge to the set:
\[
A_y = \{y \in \mathbb{R}^p \mid \|y\| \leq \gamma_y(b(d))\},
\]
(2.10)
with:
\[
\gamma_y = \max_{\theta \in [0, 2\pi]} \left\| C \left( e^{\theta} I_n - A \right)^{-1} B \right\|.
\]

In control theory, \(\gamma_y\) is known as the \(L_2\) gain of the control system in (2.8) with the output \(y = Cx\). The following proposition follows from Proposition 2.2 and describes the stability properties of linear control systems in (2.6) with respect to disturbance, measurement noise, and implementation errors in the feedback gain and observer dynamic.

**Proposition 2.3**. Consider the discrete-time linear system in (2.6). For any input \(e_1\) and \(e_2\) satisfying \(\|e_1[r]\|_2 \leq b(e_1)\) and \(\|e_2[r]\|_2 \leq b(e_2)\) for any \(r \in \mathbb{N}_0\) and some constants \(b(e_1), b(e_2) \in \mathbb{R}_+^*\), the system is UGAS with respect to the set:
\[
A = \{x \in \mathbb{R}^n \mid \|x\| \leq \gamma_1(b(e_1)) + \gamma_2(b(e_2))\},
\]
where \(\gamma_1\) and \(\gamma_2\) are given by:
\[
\gamma_j = \max_{\theta \in [0, 2\pi]} \left\| \left( e^{\theta} I_{2n} - G \right)^{-1} H_j \right\|, \quad \text{for } j = 1, 2,
\]
(2.11)
with \(i = \sqrt{-1}\). Moreover, the output \(y = [C \ 0_{p \times n}] w \in \mathbb{R}^p\) is guaranteed to converge to the set:
\[
A_y = \{y \in \mathbb{R}^p \mid \|y\| \leq \gamma_1(b(e_1)) + \gamma_2(b(e_2))\},
\]
(2.11)
where \(\gamma_{1y}\) and \(\gamma_{2y}\) are given by:
\[
\gamma_{jy} = \max_{\theta \in [0, 2\pi]} \left\| [C \ 0_{p \times n}] \left( e^{\theta} I_{2n} - G \right)^{-1} H_j \right\|, \quad \text{for } j = 1, 2.
\]
(2.12)
The error vector $e_1$ includes disturbance and measurement noise, depending for example on the environment and the quality of the sensors collecting measurements. Hence, the controller designer does not have any control on the value of $b(e_1)$. However, one can reduce the amount of $\gamma_{1y}$ by appropriately choosing gains $K$ and $L$. On the other hand, one can reduce the amount of not only $\gamma_{2y}$ but also $b(e_2)$ by appropriately choosing gains $K$ and $L$. We use Proposition 2.3 in the following way. Given a feedback gain $K$ and an observer gain $L$, we compute $\mathcal{L}_2$ gains $\gamma_{1y}$ and $\gamma_{2y}$ and an upper bound $b(e_2)$ on the implementation error $e_2$. Then the output of the controlled system (with implementation error) must converge to set $A_y$ in (2.11). We show later that appropriate choices of gains $K$ and $L$ can shrink the size of the set $A_y$ and hence, provide a tighter bound on the set to which the output of the system converges.

2.3 LQR-LQG Performance

In addition to asymptotic stability, controller designers also consider the performance of the controller, that is, of the controllers ensuring asymptotic stability of the origin, one desires the controller that minimizes a given cost function. A common approach for optimal output feedback controller are the linear quadratic regulator (LQR) and linear quadratic Gaussian (LQG). The LQR cost function to be minimized is given by:

$$J_{LQR} = \sum_{r=0}^{\infty} \left\{ x[r]^{T}Qx[r] + u[r]^{T}Ru[r] \right\},$$  

(2.13)

for some chosen weight matrices $Q$ and $R$ that are positive definite and of appropriate dimensions.

The LQG cost function to be minimized is given by:

$$J_{LQG} = \lim_{r \to +\infty} E \left[ \|e[r]\|^{2} \right],$$  

(2.14)

where $E$ stands for expected value and $e$ is the estimation error for the control system in (2.4) whose dynamic is given by:

$$e[r+1] = x[r+1] - \hat{x}[r+1] = (A_r - LC)e[r] + \mathcal{B}_r d[r] - L\hat{v}[r].$$  

(2.15)

As mentioned before, $d$ and $v$ are assumed to be zero-mean Gaussian noise process (uncorrelated from each other) with covariance matrices:

$$E \left[ d[r]d[r]^{T} \right] = \hat{Q}, \ E \left[ v[r]v[r]^{T} \right] = \hat{R}, \ \forall r \in \mathbb{N},$$  

(2.16)

where $\hat{Q}$ and $\hat{R}$ are some positive semi-definite matrices of appropriate dimensions.

A standard control-theoretic construction rewrites the cost function (2.13) as $J_{LQR} = x[0]^{T}S(K)x[0]$, where $u = -Kx$, and $S(K) \in \mathbb{R}^{n \times n}$ is a positive definite matrix that is the unique solution for $S$ to the Lyapunov equation:

$$(A_r - B_r K)^{T} S (A_r - B_r K) - S + Q + K^{T}RK = 0,$$  

(2.17)

where $K$ is a controller making $A_r - B_r K$ Hurwitz.\footnote{We call the matrix $A_r - B_r K$ Hurwitz if its eigenvalues are inside the unit circle, centered at the origin.}

Similarly, the cost function (2.14) can be rewritten as $J_{LQG} = \|P(L)\|$, where $P(L) \in \mathbb{R}^{n \times n}$ is a positive definite matrix that is the unique solution for $P$ to the Lyapunov equation:

$$(A_r - LC)^{T} P (A_r - LC) + P + \mathcal{B}_r \mathcal{Q} \mathcal{B}_r^{T} + L\hat{R}L^{T} = 0,$$  

(2.19)

where $L$ is an observer gain making $A_r - LC$ Hurwitz. See [8] for more detailed information. Therefore, $J_{LQG}$ can be minimized by just minimizing $\|P(L)\|$.\footnote{We recall that induced 2 norm of a matrix $A \in \mathbb{R}^{n \times m}$ is given by: $\|A\| = \sqrt{\lambda_{\text{max}} (A^{T}A)}$.}

Note that the optimal feedback $u = -Kx$ minimizing the LQR cost in (2.13) is computed using the deterministic dynamic:

$$x[r+1] = A_r x[r] + B_r u[r].$$

On the other hand, the optimal gain $L$ minimizing the LQG cost in (2.14) is computed using the stochastic dynamic in (2.15). Thanks to the separation principle for linear control systems [8], one concludes that the overall closed loop system in (2.4) is UGAS even though the gains $K$ and $L$ are designed separately.

2.4 The Effect of Errors

Example We now present a simple motivating example showing how different choices of controllers may result in different steady state errors due to their fixed-point implementations, yet providing approximately the same LQR-LQG performance. Consider the following simple physical model of a bicycle, borrowed from [2]:

$$\begin{pmatrix} \dot{\xi}_1 \\ \dot{\xi}_2 \end{pmatrix} = \begin{pmatrix} 0 & \frac{g}{h} \\ 1 & 0 \end{pmatrix} \begin{pmatrix} \xi_1 \\ \xi_2 \end{pmatrix} + \begin{pmatrix} 1 \\ 0 \end{pmatrix} (v + \omega),$$

(2.20)

where $\xi_1$ is the steering angular velocity, $\xi_2$ is the steering angle, $\eta$ is the role angle, $v$ is the torque applied to the handle bars, $g = 9.8m/s^2$ is the acceleration due to gravity, $h = 1.5m$ is the height of the center of mass, $v_0 = 2m/s$ is the velocity of the bicycle at the rear wheel, $a = 0.5m$ is the distance of the center of mass from a vertical line through the contact point of the rear wheel and $b = 1m$ is the wheel base.

The control objective is to design a feedback gain $K \in \mathbb{R}^{1 \times 2}$ and an observer gain $L \in \mathbb{R}^{2 \times 1}$ such that the feedback control law $u = -K\hat{x}$, where $\hat{x} = [\hat{x}_1, \hat{x}_2]^{T}$ is the state of the observer in (2.3), makes the closed loop system USOG. By choosing the matrices $Q = I_2$ and $R = 1$ inside the LQR cost function and $Q = 1$ and $R = 1$ in (2.16), the feedback and observer gains minimizing the LQR and LQG costs are given by $K_1 = [5.1538, 19.7294]$, and $L_1 = [0.0317, 0.0118]^{T}$, respectively. Consider a second pair of feedback and observer gains given by $K_2 = [3.0253, 12.6089]$ and $L_2 = [0.1032, 0.1021]^{T}$. For the initial condition $x = (0.2, 0.2)^{T}$, the value of the LQR cost function is 264.1908 for feedback gain $K_1$ and 284.1578 for $K_2$. Moreover, the value of the LQG cost function is 0.0229 for observer gain $L_1$ and 0.0246 for $L_2$. So, the gains $K_2$ and $L_2$ give cost functions about 7% greater than the optimal gains $K_1$ and $L_1$.

We now show how different choice of feedback and observer gains result in different fixed-point implementation errors. For now, let us assume that $\omega(t) = 0$ and $v(t) = 0$, for any $t \in \mathbb{R}^{+}$. In Figure 1, we show the output of the closed-loop system starting from the initial condition $x = (0.2, 0.2)^{T}$, when the feedback gain and...
observer dynamic are implemented using 16-bit fixed-point representation. As can be observed from Figure 1, the output of the controlled system does not converge to the equilibrium point at the origin because of the fixed-point implementation error in the controllers. Furthermore, the practical stability region using gains $K_2$ and $L_2$ is much smaller than the one using gains $K_1$ and $L_1$.

Using bounds on implementation errors for the two controllers (described in Section 3) and Proposition 2.3, we can prove that the output of the system with feedback and observer gains $K_1$ and $L_1$ (resp. $K_2$ and $L_2$) converges to a ball centered at the origin with radius 0.5486 (resp. 0.0513), whenever the output of the system and the state of the observer takes values in the interval $[-1, 1]$ and the feedback gain and observer dynamic are implemented using 16-bit fixed-point implementation. As can be seen, given a 16-bit implementation, feedback and observer gains $K_2$ and $L_2$ may be preferred to gains $K_1$ and $L_1$ because they have guaranteed bounds on practical stability region that is 10 times smaller than gains $K_1$ and $L_1$ and provide approximately similar performance. If one considers the effect of disturbance and measurement noise, it can be proved that the output of the system with feedback and observer gains $K_1$ and $L_1$ (resp. $K_2$ and $L_2$) converges to a ball centered at the origin with radius 0.5486 (resp. 0.0513), where $b(e_1)$ is an upper bound on the size of the vector $e_1$ introduced in (2.6).

**Optimization objectives** The above example suggests that the controller design should optimize for the following objectives: the LQR and the LQG costs for performance, error caused by disturbance and measurement noise, and the implementation error given by a fixed-precision encoding. Accordingly, we define a cost function that is weighted sum of the four factors:

$$J(K, L) = w_1 \frac{|S(K)|}{S^*} + w_2 \frac{|P(L)|}{P^*} + w_3 \gamma_1 y + w_4 \gamma_2 b(e_2),$$

(2.21)

where $w_1, \ldots, w_4$ are weighting factors, $S^*$ and $P^*$ are matrices, computed from Lyapunov equations in (2.17) and (2.19) using standard LQR and LQG gains $(K_{LQR}$ and $L_{LQG}), \gamma_1$, and $\gamma_2$ (resp. $\gamma_1'$ and $\gamma_2'$) are the $L_2$ gains in (2.12) using feedback and observer gains $K$ and $L$ (resp. $K_{LQR}$ and $L_{LQG}$) and $b(e_2)$ (resp. $b'(e_2)$) is the bound on the implementation error of given feedback and observer gains $K$ and $L$ (resp. $K_{LQR}$ and $L_{LQG}$). Minimizing the terms $\gamma_1 y$ and $\gamma_2 b(e_2)$ inside (2.21) results in a tighter bound on the set $A_c$ in Proposition 2.3. Since the four factors in (2.21) have different scales, we normalized them by their values using the standard gains $K_{LQR}$ and $L_{LQG}$. The designer can choose $w_1, \ldots, w_4$ based on the priorities on LQR and LQG performances and steady state error. Our objective is to find feedback and observer gains that minimize the cost function $J$.

We focus on implementation errors arising out of fixed-precision arithmetic. The bound $b(e_2)$ is computed using the strategy explained in Section 3. Since the cost function $J$ is not necessarily convex with respect to the feedback and observer gains $K$ and $L$, we cannot reduce the design problem to a convex optimization problem. We use a heuristic stochastic optimization approach to find feedback and observer gains $K$ and $L$ minimizing $J$.

In our exposition, we consider the plant model to be precise, and only consider quantization effects as the source of error. Our methodology can consider both additive and multiplicative uncertainties in the plant model as well [7]. We can take those uncertainties into account by adding appropriate extra terms to the cost function in (2.21), using the results provided in [29, 27]. We omit the details for simplicity.

### 3. COMPUTING QUANTIZATION ERROR

In this section we show how to compute a bound on the fixed-point implementation error for given feedback and observer gains $K$ and $L$. We assume that the outputs of the controlled system and the state of the observer are restricted to compact subsets $Y \subset \mathbb{R}^p$ and $\hat{X} \subset \mathbb{R}^q$, respectively.

#### 3.1 Best Fixed-point Implementation

A fixed-point representation of a real number is a triple $(s, n, m)$ consisting of a sign bit indicator $s \in \{0, 1\}$ (for signed and unsigned), a length $n \in \mathbb{N}$, and a length of the fractional part $m \in \mathbb{N}$. The length of the integer part is $n - m - 1$. Intuitively, a real number is represented using $n$ bits, of which $m$ bits are used to store the fractional part. Clearly, the largest integer portion has to fit in $n - m - 1$ bits.

A variable with a fixed-point type is represented as an integer. We associate an integer variable $\bar{x}$ with the fixed-point representation of a real variable $x$. An integer variable $\bar{x}$ that represents a fixed-point variable with type $(0, n, m)$ can be interpreted as the rational number $2^{-m} \bar{x}$. We deal with a signed number by separately tracking the sign and the magnitude, performing the operations on the magnitudes using unsigned arithmetic, and finally putting the appropriate sign bits back.

An operation using real arithmetic may have different fixed-point implementations depending on how many bits are allocated to hold the integer part and the fractional part of the variables. Allocating fewer number of bits than required to hold the integer part may lead to overflow. On the other hand, if more than the required number of bits are allocated to the integer part, the quantization error can increase because fewer bits are assigned to the fractional part. When we compare fixed-point implementations of different controllers, we first synthesize the best possible implementation of a controller, relative to an analysis.

Let us fix the total number of bits to be $n$ for the implementation of a controller. Let us fix a program analysis that computes an upper bound on the quantization error for a fixed-point implementation. Given a controller, let $b$ be the upper bound on the quantization error computed by the analysis in a fixed-point implementation $I$ of a controller using $n$ bits in all for a given range of the inputs. The fixed-point implementation $I$ is the best implementation if there does not exist another implementation $I'$ using $n$ bits, for which the bound on the quantization error computed by the analysis is $b'$ and $b' < b$.

If the ranges of the variables in the real arithmetic computation
can be computed exactly, it is possible to synthesize the best fixed-point implementation. In the best fixed-point implementation, the number of bits allocated to the integer part is just enough to hold the integer part of any value in that range. For example, if the range of a variable is [-35.55, 48.72), the datatype for the variable in the best 16-bit fixed-point representation is (1, 16, 9).

The range computation problem of variable \( y \) in an operation \( y = f(x_1, \ldots, x_n) \) involves solving a maximization and a minimization problem, where \( f \) is the objective function and the ranges on \( x_1, \ldots, x_n \) form the set of constraints. If the function \( f \) is convex, the range of \( y \) can be computed exactly, and it is also straightforward to find the best fixed-point implementation for the operation.

### 3.2 Error Bound Computation

We apply a mixed-integer linear-programming-based optimization technique to find the error bound between a computation in real arithmetic and its best fixed-point implementation. Suppose we have an arithmetic operation \( s : a = b \ op \ c \), where \( op \in \{+, -, \ast\} \), where we assume that if \( op = \ast \), then either \( b \) or \( c \) is a constant. If \( op = + \) or \( op = - \), then \( b \) and \( c \) can both be variables. We associate an integer variable \( \hat{x} \) with the fixed-point representation of a real variable \( x \). Let the ranges of the values for \( a \) and \( b \) and \( c \) are \([a_{\min}, a_{\max}], [b_{\min}, b_{\max}] \), and \([c_{\min}, c_{\max}] \), respectively. Let the fixed-point representation of \( a \), \( b \) and \( c \) be \((1, a_{\min}, a_{\max}), (1, b_{\min}, b_{\max}) \), and \((1, c_{\min}, c_{\max}) \), respectively. Let \( b(e_b) \) and \( b(e_c) \) be bounds on the quantization errors of \( b \) and \( c \), respectively. The optimization problem to find the bound on the error is given by:

\[
\begin{align*}
\text{maximize} & \quad |a - 2^{-m_a} \hat{a}| \\
\text{subject to} & \quad l_a \leq a \leq u_a, \quad l_b \leq b \leq u_b, \\
& \quad b - 2^{-m_b} \ast \hat{b} \leq b(e_b), \\
& \quad c - 2^{-m_c} \ast \hat{c} \leq b(e_c), \\
& \quad a = b \ op \ c \\
& \Phi(fp(s))
\end{align*}
\]

where \( fp(s) \) is the fixed-point representation of the statement \( s \) and \( \Phi(s) \) denotes a logical formula that relates the inputs and outputs of the fixed-point representation \( s \). Technically, \( \Phi \) is the strongest postcondition [26] of \( s \) with respect to true. We compute \( \Phi \) using an arithmetic encoding of a fixed-point computation [1]. Here we illustrate the computation of the strongest postcondition \( \Phi \) using an example.

**Example.** Suppose we have the following arithmetic operation \( s : y = -7.2479 \ast x \).

Assume the compact set for \( x \) is \([-1, 1] \). The fixed-point expression corresponding to \( s \) in the best fixed-point implementation is

\[
fp(s) : -\hat{y} = (-115 \ast \hat{x}) \gg 6.
\]

The strongest postcondition \( \Phi(fp(s)) \) of \( fp(s) \) is given by:

\[
\Phi(fp(s)) := \begin{cases} 
\text{tmp} \geq 0 \rightarrow \text{tmp} = \text{tmp} \land \\
\text{tmp} < 0 \rightarrow \text{tmp} = -\text{tmp} \land \\
\text{tmp} = 2^k \ast \text{divisor} + \text{remainder} \land \\
\text{remainder} \geq 0 \land \text{remainder} < 2^k \land \\
\text{tmp} \geq 0 \rightarrow \hat{y} = \text{divisor} \land \\
\text{tmp} < 0 \rightarrow \hat{y} = -\text{divisor},
\end{cases}
\]

where \( \text{tmp}, \text{tmp}1, \text{divisor}, \) and \( \text{remainder} \) are integer variables.

Depending on the arithmetic operation, we need to solve at most four instances of mixed integer linear programming problems to solve the optimization problem in (3.1), and the maximum among all of these instances gives the bound on the error in the fixed-point implementation.

We use the above technique to compute the bound on the error in one operation in the fixed-point implementation of a gain. The implementation of a gain involves a series of arithmetic operations. We compute the error bound for the output of one arithmetic operation at a time. Let \( s : a = b \ op \ c \) is an arithmetic operation in the implementation of a gain. In the arithmetic operation, \( b \) and \( c \) may either be a constant, a state variable or a temporary variable which captures the result of some previous operation. If \( b \) (or \( c \)) represents a constant, and the fixed-point representation contains \( m \) bits for the fraction part, then the error in the fixed point representation is bounded by \( \frac{b}{2^m} \). If \( b \) (or \( c \)) represents a state variable, then the fixed-point datatype can be determined from the given compact set for the state, and the fixed-point datatype can be determined accordingly. Then the error in the fixed point representation is bounded by \( \frac{b}{2^m} \), where \( m \) is the number of bits to represent the fraction part in the fixed-point datatype of the variable. If \( b \) (or \( c \)) is a temporary variable used to hold the result of an earlier computation, then the range and error bound for the variable are already known.

### 4. OPTIMAL CONTROLLER SYNTHESIS

We now describe our controller synthesis algorithm that minimizes the cost function (2.21) combining LQR and LQG performance, disturbance, measurement noise, and implementation errors. Since the cost function is non-convex, we use a stochastic local search technique.

#### 4.1 Particle Swarm Optimization

We use a stochastic local search approach called particle swarm optimization (PSO). It maintains a set of potential solutions (called “particles”) in a compact \( d \)-dimensional search space \( D = \prod_{i=1}^{N} [y_{\min}, y_{\max}] \subset \mathbb{R}^d \), minimizing a given cost function. The particles move in this space according to their velocity. Each particle, indexed by \( i \in \mathbb{N} \), has a position \( y_i \in \mathbb{R}^d \), changing between \( y_{\min} \) and \( y_{\max} \), and a velocity \( v_i \in \mathbb{R}^d \), changing between some vectors \( v_{\min} \) and \( v_{\max} \). The terms \( v_{\min} \) and \( v_{\max} \) are often set to the maximum dynamic range of the variables on each dimension [28]: \( -v_{\min} = v_{\max} = |y_{\max} - y_{\min}| \). Every particle remembers its own best position (i.e., the lowest value of the cost function achieved so far by this particle) in a vector \( P_i \in \mathbb{R}^d \). The best position with respect to the cost function among all of the particles so far is stored in a vector \( P_g \in \mathbb{R}^d \).

PSO updates the positions and velocities of all particles iteratively. The new velocity and position for particle \( i \) are determined as:

\[
\begin{align*}
\text{v}_{i}^{l+1} &= w_{i} v_{i}^{l} + c_{1} r_{1} \left(P_{i}^{l} - y_{i}^{l}\right) + c_{2} r_{2} \left(P_{g}^{l} - y_{i}^{l}\right), \\
\text{y}_{i}^{l+1} &= y_{i}^{l} + v_{i}^{l+1},
\end{align*}
\]

where the superscript \( l \) denotes the iteration number, the subscript \( i = 1, \ldots, N \) denotes the index of the particle, and \( N \) is the number of particles. The constant \( w_{i} \) in (4.1) is updated using the inertia weight approach [5] as the following:

\[
w_{i} = w_{\max} - \frac{w_{\max} - w_{\min}}{l_{\max}^{e}} (l - 1),
\]

where \( w_{\max} \) and \( w_{\min} \) are adjusted to 1 and \( c_{1} + c_{2} = 1 \) and \( l_{\max} \) is the maximum number of iterations. The constants \( c_{1} \) and \( c_{2} \) in (4.1) are the acceleration constants, influencing the convergence speed of particles toward its own and global best positions and set to 0.5 and 1, respectively [5]. The constants \( r_{1} \) and \( r_{2} \) in (4.1) are uniformly distributed random numbers on the interval \([0, 1]\).
4.2 Overall Algorithm

The PSO algorithm is used to search for feedback and observer gains \( K \in \mathbb{R}^{m \times n} \) and \( L \in \mathbb{R}^{p \times n} \) for the control system (2.5), minimizing (2.21). Note that a particle in PSO represents a feedback and an observer gain \( K \) and \( L \), respectively, moving in an \( m \times n + n \times p \) dimensional search space. To discard those gains that make the controlled system unstable, we penalize unstable gains by including a penalty term \( \tilde{P} \) in the cost function such that \( \tilde{P} = 0 \) if \( A_r - B_rK \) and \( A_r - LC_r \) are Hurwitz and \( \tilde{P} = +\infty \) otherwise. The cost function for PSO is then \( \mathcal{J}(K, L) + \tilde{P}(K, L) \).

The design steps are as follows:

1. Initialize positions of \( N \) feedback gains \( K_i \) and observer gains \( L_i \) by \( K_{LQR} \) and \( L_{LQR} \), respectively, and uniformly randomly initialize their velocities, for \( i = 1, \ldots, N \).

2. Given any feedback gain \( K_i \) and observer gain \( L_i \), compute the cost function \( \mathcal{F}(K_i, L_i) \). To compute \( \tilde{P} \), check if \( A_r - B_rK_i \) and \( A_r - LC_i \) are Hurwitz. There are some steps to compute \( \mathcal{J} \). First, compute \( S(K_i) \) and \( P(L_i) \) by solving the Lyapunov equations (2.17) and (2.19), respectively, and find their induced 2-norm. Second, compute the \( L_2 \) gains \( \gamma_{ly} \) and \( \gamma_{gy} \). Third, compute \( \mathcal{B}(e_2) \) by solving the optimization problems from Section 3.

3. Compare \( \mathcal{F}(K_i, L_i) \) to its own best position \( P_i \) so far and the global best position \( P_{gb} \) so far. If \( \mathcal{F}(K_i, L_i) \) is less than the previous personal best (resp. the global best), update the best position (resp. the global best) to \( K_i \) and \( L_i \).

4. Modify the velocity and position of each pair \( K_i \) and \( L_i \) according to (4.1) and (4.2).

5. If the number of iterations, denoted by \( l \), reaches the maximum, denoted by \( l_{max} \), or the value of \( \mathcal{F} \) does not change for the global best position \( P_{gb} \) for 50 consecutive iterations up to error \( 10^{-6} \) then go to Step (6), otherwise go to Step (2).

6. The latest \( P_{gb} \) is an estimate for the optimal controller.

5. EXTENSION: PID CONTROLLERS

PID controllers are a common class of controllers in many industries, such as automotive, power systems, servomotors, and so on. We now extend the analysis of Section 2 to PID controllers. A PID controller generalizes a proportional feedback controller, and includes three terms: a proportional term, an integrator, and a differentiator. For an input \( v \), the output \( \eta \) of the PID controller is computed as follows:

\[
\eta(t) = K_P v(t) + K_I \int_0^t v(s) ds + K_D \frac{dv(t)}{dt}, \quad \forall t \in \mathbb{R}_0^+, \tag{5.1}
\]

where \( K_P, K_I, \) and \( K_D \) are called proportional, integrator, and differentiator gains, respectively. To describe the mismatch between the PID specifications and its software implementation, we consider the discrete-time version of (5.1). An integrator term:

\[
\eta(t) = \int_0^t v(s) ds, \quad \forall t \in \mathbb{R}_0^+,
\]

(can be discretized based on the trapezoidal approximation as follows:

\[
y[r + 1] = y[r] + \frac{\tau}{2} (u[r + 1] + u[r]), \quad \forall r \in \mathbb{N}_0, \tag{5.2}
\]

where \( \tau \) is the sampling time, \( y[r] = \eta(r\tau) + e_1 \) and \( u[r] = v(r\tau) \), for any \( r \in \mathbb{N}_0 \). A common way of discretizing a differentiator, is based on the backward Euler method. A differentiator term:

\[
\eta(t) = \frac{dv(t)}{dt}, \quad \forall t \in \mathbb{R}_0^+,
\]

can be discretized as follows:

\[
y[r + 1] = \frac{u[r + 1] - u[r]}{\tau}, \quad \forall r \in \mathbb{N}_0, \tag{5.3}
\]

where \( y[r] = \eta(r\tau) + e_2 \) and \( u[r] = v(r\tau) \), for any \( r \in \mathbb{N}_0 \). By using the fast sampling time assumption, we can ignore the errors \( e_1 \) and \( e_2 \) in the discretized versions of the integrator and differentiator in comparison with quantization errors. To follow the same analysis as in Section 2, we need a state space realization of PID controller. By resorting to control theoretic results (see, e.g., [11]) and using the discretization rules in (5.2) and (5.3), the state space realization of discretized PID controller with input \( \tilde{u}[r] \) and output \( \tilde{y}[r] \) are obtained as follows:

\[
\begin{align*}
\tilde{x}[r + 1] &= \tilde{A}\tilde{x}[r] + \tilde{B}\tilde{u}[r], \\
\tilde{y}[r] &= \tilde{C}\tilde{x}[r] + \tilde{D}\tilde{u}[r],
\end{align*}
\tag{5.4}
\]

where

\[
\tilde{A} = \begin{bmatrix} 0 & 1 \\ 0 & 1 \end{bmatrix}, \quad \tilde{B} = \begin{bmatrix} 0 \\ 1 \end{bmatrix}, \quad \tilde{C} = \begin{bmatrix} K_P \tau & K_I \tau - K_D \tau \\ 2 & \tau \end{bmatrix}, \\
\tilde{D} = \begin{bmatrix} K_P & K_I \tau + K_D \tau \\ 2 & 2 \end{bmatrix}.
\]

Without loss of generality, consider a single-input \((m = 1)\) single-output \((p = 1)\) discrete-time linear control system of the form:

\[
\begin{align*}
x[r + 1] &= A x[r] + B u[r], \\
y[r] &= C x[r].
\end{align*}
\]

Since the input of the PID controller is equal to the negative of the output of the plant \((\tilde{u} = -y)\) because of negative feedback and the output of the PID controller is equal to the input of the plant \((u = \tilde{y})\), one obtains:

\[
\begin{align*}
x[r + 1] &= \left( A - B\tilde{C} \right) x[r] + B\tilde{C}\tilde{x}[r], \\
\tilde{x}[r + 1] &= -B\tilde{C}x[r] + \tilde{A}\tilde{x}[r].
\end{align*}
\tag{5.5}
\]

Similar to what has been explained in Section 2, by fixed-point implementation of the PID controller, one gets the following overall dynamic:

\[
\begin{align*}
x[r + 1] &= \left( A - B\tilde{C} \right) x[r] + B\tilde{C}\tilde{x}[r] + B e_q_2, \\
\tilde{x}[r + 1] &= -B\tilde{C}x[r] + \tilde{A}\tilde{x}[r] + e_{q1},
\end{align*}
\tag{5.6}
\]

where \( e_{q1} \) and \( e_{q2} \) are quantization errors in computing the PID controller. Now, we can use the same strategy, as explained in Subsection 4.2, to design parameters \( K_P, K_I, \) and \( K_D \) of PID controllers minimizing a performance-based cost function as well as the effect of quantization error. For example, one can consider:

\[
\mathcal{J}(K_P, K_I, K_D) = \frac{w_1}{\text{PM}} + \frac{w_2}{\text{GM}} + w_3 \gamma (b(e_{q1}) + b(e_{q2})), \tag{5.7}
\]

where PM and GM are phase and gain margins, \( w_1, w_2, w_3 \) are weighting factors, \( \gamma \) is the \( L_2 \) gain of the linear control system (5.6) and \( b(e_{q1}) \) and \( b(e_{q2}) \) are the bounds on the implementation errors \( e_{q1} \) and \( e_{q2} \). Note that control over PM and GM guarantees robust stability of the closed-loop systems [8]. The phase and gain margins measure the system’s tolerance to the time delay and the steady state gain, respectively.
6. EXPERIMENTAL RESULTS

We implemented the algorithm presented in Section 4.2 in Matlab. We use a PSO function in Matlab from [5]. We implemented a static analyzer in OCaml that synthesizes the best fixed-point program and computes the bound on the fixed-point implementation error for given feedback and observer gains $K$ and $L$, respectively. The tool gets the number of bits in the fixed-point datatypes, compact subsets $Y \subset \mathbb{R}^p$ and $\bar{X} \subset \mathbb{R}^n$, and feedback and observer gains $K$ and $L$, respectively, as inputs. The optimization problems in computing the error bound are solved using the mixed-integer linear programming tool lp_solve [30]. All the experiments were done on a laptop with CPU Intel Core 2 Duo at 2.4 GHz.

We applied the proposed controller synthesis approach to a number of linear control systems. In all of the experiments, the number of particles in PSO is $N = 24$, the maximum number of iterations is $i_{\text{max}} = 100$, and we choose the matrices $Q = I_n$ and $R = I_m$ in (2.13) and $\bar{Q} = I_p$, and $\bar{R} = I_p$ in (2.16). The value of $i_{\text{max}}$ was chosen in such a way that appropriate gains are obtained in terms of the cost function (2.21) or (5.7) for all control systems. Moreover, we assume that the search space is $D = \prod_{i=1}^{n+m+nxp}[-150, 150] \subset \mathbb{R}^{n+m+nxp}$, which contains the standard LQR and LQG gains for all the examples. Further, we work on the compact subsets $Y = \prod_{i=1}^{p}[-1, 1] \subset \mathbb{R}^p$ and $\bar{X} = \prod_{i=1}^{m}[-1, 1] \subset \mathbb{R}^m$. All constants and variables are expressed in SI units.

Our unstable examples include a bicycle [2], a DC motor position control [31], a pitch angle control [31], an inverted pendulum [31], a batch reactor process [7], and another inverted pendulum for PID synthesis [31]. See Table 1 and 2 for experimental results. Note that for those examples for which a 32-bit implementation is chosen, the 16-bit one provides a stability region which is even larger than the range of the variables inside the controller. As can be seen from Table 2, in comparison with the conventional LQR-LQG approach, the synthesis approach proposed in this paper worsens the LQR and LQG performances by at most 1.37 times (for DC motor position) and 1.38 times (for Pitch angle control), respectively. However, the proposed synthesis approach improves the size of the region of practical stability due to quantization error by at least 2.55 times. For certain examples, the improvement goes beyond the factor of 10. For the bicycle and DC motor position control, the region of practical stability due to quantization error improves by a factor of 10.69 and 14.55, respectively.

The detailed descriptions of the systems are as follows.

**Bicycle** The model of a bicycle is shown in (2.21). The weighting factors in (2.21) are chosen as $w_1 = w_2 = w_3 = 1$ and $w_4 = 5$. The results of the LQR, LQG, and the method in this paper are shown in Tables 1 and 2. To assess the quality of the proposed stochastic search method, we run the algorithms 10 times. The resulting standard deviation of the cost function $J$ in (2.21) of all runs was 0.2806 which is around 9% of the best cost 3.1406. Figure 2 shows how the value of the cost function improves monotonically with the number of iteration for the best run. The fixed-point code for the synthesized controller is shown in Figure 3.

**DC motor position control** The dynamic of a DC motor position

### Table 1: Synthesized gains and required time for synthesizing them.

<table>
<thead>
<tr>
<th>Control systems</th>
<th># bits</th>
<th>Synthesized gains</th>
<th>Time cost</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bicycle</td>
<td>16</td>
<td>[3.0253 12.6089]</td>
<td>1h36m41s</td>
</tr>
<tr>
<td>DC motor position</td>
<td>16</td>
<td>[0.1129 0.0211 0.0093]</td>
<td>1h39m06s</td>
</tr>
<tr>
<td>Pitch angle control</td>
<td>32</td>
<td>[-0.1202 42.5655 1.0001]</td>
<td>8h31m53s</td>
</tr>
<tr>
<td>Inverted pendulum</td>
<td>32</td>
<td>[-1.5362 -2.0254 16.5192 2.7358]</td>
<td>9h54m17s</td>
</tr>
<tr>
<td>Batch reactor process</td>
<td>16</td>
<td>[0.0583 0.9093 0.3258 0.8721]</td>
<td>3h08m29s</td>
</tr>
</tbody>
</table>

### Table 2: Least upper bound ($l_{ub}$) on the LQR cost (2.13), for a given initial condition $x$, the LQG cost (2.14), and the Euclidean norm of the steady state error for the LQR-LQG and the synthesized gains.

<table>
<thead>
<tr>
<th>Control systems</th>
<th>$l_{ub}$ of LQR cost</th>
<th>LQR cost</th>
<th>LQG cost</th>
<th>LQR-LQG</th>
<th>Steady state error</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bicycle</td>
<td>3956.3</td>
<td></td>
<td>4331.7</td>
<td></td>
<td>0.0229</td>
</tr>
<tr>
<td>DC motor position</td>
<td>1001.6</td>
<td></td>
<td>1376.7</td>
<td></td>
<td>36.6315</td>
</tr>
<tr>
<td>Pitch angle control</td>
<td>2.9732 $10^3$</td>
<td></td>
<td>2.9867 $10^3$</td>
<td></td>
<td>0.0013</td>
</tr>
<tr>
<td>Inverted pendulum</td>
<td>4.2988 $10^3$</td>
<td></td>
<td>5.3471 $10^3$</td>
<td></td>
<td>0.3600</td>
</tr>
<tr>
<td>Batch reactor process</td>
<td>223.173</td>
<td></td>
<td>223.185</td>
<td></td>
<td>0.0731</td>
</tr>
</tbody>
</table>

### Figure 2: Cost of the best particle and average cost of all population vs iteration.
where \( \xi_1 \) is the angle of attack, \( \xi_2 \) is the pitch rate, \( \xi_3 \) is the pitch angle, and \( \nu \) is elevator deflection angle. The weighting factors in (2.21) are chosen as \( w_1 = w_2 = w_3 = 1 \) and \( w_4 = 5 \). The LQR and LQG gains are given by \( K_{LQR} = [-0.1141 49.1428 0.9995] \) and \( L_{LQG} = 10^{-3} \times [0.6407 0.0039 0.6655]^T \) and the gains, computed by the approach in this paper, are given in Table 1. Tables 1 and 2 show the detailed results.

**Inverted pendulum** Consider a simple physical model of an inverted pendulum on a cart, borrowed from [31]. The dynamics of the system is given by:

\[
\begin{bmatrix}
\dot{\xi}_1 \\
\dot{\xi}_2 \\
\dot{\xi}_3 \\
\dot{\xi}_4 \\
\end{bmatrix}
= \begin{bmatrix}
0 & 0 & -\frac{1}{m} & 0 \\
0 & 0 & 0 & -\frac{1}{I} \\
\frac{m}{I} & 0 & 0 & \frac{1}{R} \\
-\frac{1}{R} & 0 & 0 & \frac{1}{L} \\
\end{bmatrix}
\begin{bmatrix}
\xi_1 \\
\xi_2 \\
\xi_3 \\
\xi_4 \\
\end{bmatrix}
+ \begin{bmatrix}
\frac{m}{I} \\
\frac{1}{R} \\
\frac{1}{L} \\
0 \\
\end{bmatrix}
\begin{bmatrix}
u \\
\omega_i \\
\end{bmatrix}
\]

where \( \xi_1, \xi_2, \) and \( \xi_3 \) are the position and velocity of the cart, respectively, \( \xi_4 \) is the angular position and velocity of the mass to be balanced, \( \nu \) is the applied force to the cart, \( K = I(M + m) + MmL^2 \), \( g = 9.8 \) is the acceleration due to gravity, \( l = 0.3 \) is the length of the rod, \( m = 0.2 \) is the mass of the system to be balanced, \( M = 0.5 \) is the mass of the cart, \( b = 0.1 \) is the coefficient of friction of the cart, and \( I = 0.006 \) is the inertia of the pendulum. The weighting factors in (2.21) are chosen as \( w_1 = w_2 = w_3 = 1 \) and \( w_4 = 5 \). The LQR and LQG gains are given by \( K_{LQR} = [-0.9929 -2.0276 20.2819 3.9126]^T \) and 

\[
L_{LQG} = \begin{bmatrix}
0.0016 & 0.0011 & 0.0007 & 0.0034 \\
0.0007 & 0.0051 & 0.0111 & 0.0018 \\
\end{bmatrix}^T,
\]

and the gains, computed by the proposed approach in this paper, are given in Table 1.

**Pitch control** The dynamic of the longitudinal motion of an aircraft, borrowed from [31], is given by:

\[
\begin{bmatrix}
\dot{\xi}_1 \\
\dot{\xi}_2 \\
\dot{\xi}_3 \\
\end{bmatrix}
= \begin{bmatrix}
-0.313 & 56.7 & 0 \\
-0.0139 & -0.426 & 0 \\
0 & 56.7 & 0 \\
\end{bmatrix}
\begin{bmatrix}
\xi_1 \\
\xi_2 \\
\xi_3 \\
\end{bmatrix}
+ \begin{bmatrix}
0.232 \\
0.0203 \\
\end{bmatrix}
\begin{bmatrix}
u \\
\omega_i \\
\end{bmatrix}
\]

where \( \xi_1 \) is the angle of attack, \( \xi_2 \) is the pitch rate, \( \xi_3 \) is the pitch angle, and \( \nu \) is elevator deflection angle. The weighting factors in (2.21) are chosen as \( w_1 = w_2 = w_3 = 1 \) and \( w_4 = 5 \). The LQR and LQG gains are given by \( K_{LQR} = [-0.9929 -2.0276 20.2819 3.9126]^T \) and 

\[
L_{LQG} = \begin{bmatrix}
0.0016 & 0.0011 & 0.0007 & 0.0034 \\
0.0007 & 0.0051 & 0.0111 & 0.0018 \\
\end{bmatrix}^T,
\]

and the gains, computed by the proposed approach in this paper, are given in Table 1.

**PID controller** In this example, we provide a PID controller for an inverted pendulum whose dynamic is given by a transfer function.
Consider the transfer function of an inverted pendulum, borrowed from [31], given by:

\[
\Phi(s) = \frac{\Phi(s)}{U(s)} = \frac{mgl}{s^3 + \frac{b(t+ml^2)}{q} s^2 + \frac{(M+m)g}{q} s - \frac{bmg}{q}}, \tag{6.1}
\]

where \( q = (M + m)(I + ml^2) - (ml)^2 \), output \( \phi \) is the angular position of the mass to be balanced, input \( v \) is the force applied to the cart, \( g = 9.8 \) is the acceleration due to gravity, \( I = 0.3 \) is the length of the rod, \( m = 0.2 \) is the mass of the system to be balanced, \( M = 0.5 \) is the mass of the cart, \( b = 0.1 \) is the coefficient of friction of the cart, and \( I = 0.006 \) is the moment of inertia of the pendulum. Using standard results in control theory [11], one obtains the following state space realization for the inverted pendulum:

\[
\begin{bmatrix}
\xi_1 \\
\xi_2 \\
\xi_3
\end{bmatrix} = \begin{bmatrix}
-0.1818 & 3.8977 & 0.5568 \\
8.000 & 0 & 0 \\
0 & 1 & 0
\end{bmatrix} \begin{bmatrix}
\xi_1 \\
\xi_2 \\
\xi_3
\end{bmatrix} + \begin{bmatrix}
1 \\
0 \\
0
\end{bmatrix} v
\]

\[
\phi = [0 \ 0.5682 \ 1] \begin{bmatrix}
\xi_1 \\
\xi_2 \\
\xi_3
\end{bmatrix}.
\]

Our objective is to design PID gains \( K_P, K_I, \) and \( K_D \) minimizing the cost function (5.7) with weighting factors \( w_1 = w_2 = w_3 = 1 \) and such that the closed loop system has a settling time \( t_s \) of less than 5 seconds and such that the pendulum does not move more than 0.05 radians away from the vertical axis. The latter two constraints are treated the same as the stability constraint in Subsection 4.2 by penalizing the cost function (5.7). The synthesized gains are \( K_P = 109.032, K_I = 1.2268, \) and \( K_D = 13.9945. \) The closed loop system has \( PM = +\infty, GM = 26237, \gamma(b^2 e_1) + b^2 e_2) = 4.1705 \times 10^{-4}, \) settling time \( t_s = 0.4790, \) and ensures that the pendulum does not move more than 0.0098 radians away from the vertical axis.

7. CONCLUSION

We have presented a generic methodology to search for optimal controller implementations that minimize implementation errors in addition to traditional controller performance criteria. While we have instantiated the methodology using the LQR and LQG costs and quantization errors, our algorithm is more generally applicable to other performance criteria and other sources of modeling or implementation error.

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8. REFERENCES