

## Feasibility Study of Spiral Grooved Thrust Bearing for Turbocharger Rotor

Hara Prakash Mishra\*, Suraj Kumar Behera

*Department of Mechanical Engineering, National Institute of Technology Rourkela, Rourkela,*

*\*E-Mail: haraprakashmishra@gmail.com, TP: +91-8895267685*

**Abstract:** The thrust bearing in turbomachinery supports the axial loads of the rotor. These axial loads are because of the pressure difference between the turbine and compressor wheels. In turbochargers, presently simple taper land thrust bearings are widely used and they are found to have poor performance and short life. To enhance its performance, thrust bearings with grooves can be replaced. The grooved thrust bearings are found to be quite stable and efficient in operation for various other applications. Therefore, the author believes a feasibility study of spiral grooved bearings for locomotive turbochargers will be quite helpful to the engineers. The target for the current study is to design an aerodynamic spiral grooved thrust bearing (SGTB) based on static analysis and optimization. The static analysis includes prediction of the pressure profile, load-carrying capacity (LCC), and film thickness. Further, the optimum groove parameters for SGTB have been obtained for the calculated thrust load of the turbocharger rotor. In this analysis, compressible Reynold's equation is solved using FDM to determine pressure profile over the surface of spiral grooved bearing. From the estimated pressure profile, LCC is calculated which is compared with the previously calculated thrust load of the locomotive turbocharger. For the feasibility study, various bearing parameters such as number of grooves, spiral angle, and film thickness ratio are optimized.

**Keywords:** Spiral grooved bearings, Turbocharger, Thrust bearing, Reynold's equation.

---

### Reference

- (1) Mishra, H. P. and Jalan, A. (2021), "Analysis of faults in rotor-bearing system using three-level full factorial design and response surface methodology", *Noise & Vibration Worldwide*. doi: 10.1177/09574565211030711.
- (2) Whipple, R. T. P. (1958), *The Inclined Groove Bearing*, Atomic Energy Research: Harwell.
- (3) Muijderman, E. A. (1965), "Spiral Groove Bearings," *Industrial Lubrication & Tribology*, 17(1), pp 12–17.
- (4) Smalley, A. J. (1972), "The Narrow Groove Theory of Spiral Grooved Gas Bearings: Development and Application of a Generalized Formulation for Numerical Solution," *Journal of Lubrication Technology*, 94, pp 86–92.
- (5) Lin, X., Jiang, S., Zhang, C., and Liu, X. (2018), "Thermohydrodynamic Analysis of High Speed Water-Lubricated Spiral Groove Thrust Bearing Considering Effects of Cavitation, Inertia and Turbulence," *Tribology International*, 119, pp 645–658.
- (6) Zhao, Y., Wei, C., Yuan, S., and Hu, J. (2016), "Theoretical and Experimental Study of Cavitation Effects on the Dynamic Characteristic of Spiral-Groove Rotary Seals (SGRSs)," *Tribology Letters*, 64(3), pp 1–18.
- (7) Hashimoto, H. and Ochiai, M. (2007), "Theoretical Analysis and Optimum Design of High Speed Gas Film Thrust Bearings Static and Dynamic Characteristic Analysis with Experimental Verifications," *Journal of Advanced Mechanical Design, Systems, and Manufacturing*, 11, pp 102–112.
- (8) Hashimoto, H. and Ochiai, M. (2007), "Theoretical Analysis and Optimum Design of High Speed Gas Film Thrust Bearings Application to Optimum Design Problem," *Journal of Advanced Mechanical Design, Systems, and Manufacturing*, 13, pp 306–318.
- (9) Qiu, Y. and Khonsari, M. M. (2011), "Investigation of Tribological Behaviors of Annular Rings with Spiral Groove," *Tribology International*, 44(12), pp 1610–1619.
- (10) Zhang, J. Y. and Meng, Y. G. (2012), "Optimal Design of Surface Texture in Parallel Thrust Bearings," *Journal of Mechanical Engineering*, 48(17), pp 91–99.
- (11) Hung Nguyen-Schaefer. (2015), "Rotordynamics of Automotive Turbochargers", Springer, DOI: 10.1007/978-3-319-17644-4.