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A Paper on Study of Applications of A Proposed Design of Digital Camera System Fitted on Tractor used for image processing techniques employing IOT, ML & AI Tools using MATLAB Software.

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- ML: Machine Learning
- AI : Artificial Intelligence
- IOT:Internet of Things
- Smart Agriculture
- Precision farming
- Phenotyping,
- Image Processing.

ABSTRACT
Agriculture contributes to 7% of the entire world's economic production. In at least 10% countries of the world, agriculture is the dominant sector of the economy. India is also a leading Agricultural hub of world. Agriculture not only provides the fuel for billions of people's stomach but also provides employment opportunities to a large number of people. The agricultural industries are seeking innovative approaches for improving crop yield since ages because of unpredictable climatic changes, the rapid increase in population, growth in demand and food security concerns. In current global agriculture industry tools like Internet of Things, Machine Learning, and Artificial intelligence in agriculture are widely employed to make agriculture smart or popularly called "Agriculture Intelligence". It is progressively emerging as a part of the industry's technological revolution. The aim of this paper is to review various applications of agriculture such as precision farming, Plant Health Monitorining, crop phenotyping etc.captured with the help Proposed design of Digital Camera system Fitted on Tractor for capturing image & processing it by advanced technique using machine learning, deep learning, artificial intelligence, IOT etc. to build solutions to agricultural problems using Mat Lab Software. This study can be useful for piloting the Digital Camera system to be fitted on Tractor for capturing field images to gather data for generating analysis and solution using Mat lab various agricultural domain problems.

I. INTRODUCTION

One of the key features that distinguish humans, from everything else in the world is intelligence (Pivoto et al., 2018). An approach to make a computer, a robot, or any machine think the way human thinks and resolve problems is Artificial Intelligence (Sukhadia et al., 2020; Shah et al., 2020a, 2020b; Kundalia et al., 2020). In the words of Professor McCarthy, Artificial intelligence is "the science and engineering of making intelligent machines, especially intelligent computer programs". Basic 'AI' has existed for decades, via rules-based programs that deliver rudimentary displays of 'intelligence' in specific contexts. Progress, however, has been limited – because algorithms to tackle many real-world problems are too complex for people to program by hand (Parekh et al., 2020; Patel et al., 2020a, 2020b; Shah et al., 2019a, 2019b, 2 019c). Machine Learning is predecessor technology of Artificial Intiligence.IOT I.E Internet of Things is technology connecting the source device i.e. Digital Camera to the world wide web(www)network & sharing the data to global stake holders to connect, compare, coordinate & collaborate data collected with all stakeholders involved in discussion & acquire precise decision making through collaborative efforts between all stakeholders. The aim of this activity is to review various applications of agriculture such as precision farming, Plant Health Monitorining, crop phenotyping etc.captured with the help Proposed design of Digital Camera system Fitted on Tractor for capturing images & processing it by advanced technique using

machine learning, deep learning, artificial intelligence,IOT etc. to build solutions to agricultural problems. This study can be useful for piloting the Digital Camera system to be fitted on Tractor for capturing field images to gather data for generating analysis and solution using Mat lab various mentioned
Agricultural problems as shown in figure no. 1(a & b) Respectively. (Dr.Amit Vaidya; CIM-CAD CAM CAE Approach of Tractor Mfg, 2018)

Fig 1 Picture of Design of Digital Camera System Fitted on Tractor using image processing technique employing IOT, ML & AI Tools.
Fig. (a) Concept Picture of Proposed Design of Digital Camera System Fitted on Tractor using image processing technique employing IOT, ML & AI Tools.
Fig. (b)DMU Picture of Proposed Design of Digital Camera System Fitted on Tractor using image processing technique employing IOT, ML & AI Tools.

A consciousness towards emerging problems, along with a pressing desire to embed Artificial intelligence in larger applications led to the development of reactive Artificial intelligent systems (Agree and Chapman, 1987; Brooks, 1986; Firby, 1987; Garvey and Lesser, 1994).

Machine learning is a sub-set of Artificial Intelligence, where ad- vances are rapid and significant (Kakkad et al., 2019). Problems too complex for humans to solve are tackled by Machine Learning by shifting the burden of decision-making to the algorithm (Shah et al., 2020a, 2020b; Patel et al., 2020a, 2020b; Panchiwala and Shah, 2020; Talaviya et al., 2020). As AI pioneer Arthur Samuel wrote in 1959, ma- chine learning is the ‘field of study that gives computers the ability to learn without being explicitly programmed’. The goal of Machine learning is to develop a prediction engine for a particular use case by writing a program for every type of object needed to identify (Gavhale and Gawande, 2014; Jani et al., 2019; Patel et al., 2020a, 2020b). To solve the problem of writing particular program for every object to be identified, Deep Learning crossed the threshold. Deep learning is the sub-set of Machine learning which saves the time and efforts of a programmer needed to undertake the tasks of feature specification or optimization (Jha et al., 2019; Gandhi et al., 2020; Ahir et al., 2020). Deep learning has revolutionized the world of Artificial intelligence.

Artificial Neural Network is powerful yet very flexible deep learning, with three layers i.e., input layer, output layer and multiple layers-called ‘deep neural net- work’. Biological nervous system, such as brain, inspired ANN as information-processing paradigm to process information (Sladojevic et al., 2016; Pandya et al., 2020). Using this process, with increasing effectiveness we can now do following things:

- Process images
- Translate between languages in real-time
- Use speech to control devices
- Predict how genetic variation will effect DNA transcription
- Precision agriculture
- Crop phenotyping and analysis
- Detect tumors in medical images of plants; and many more.

According to (FAO, 2017), world population growth is slowing down, in some regions population will continue to expand beyond 2050 and even into the next century as more people live in cities than in rural areas, and this discrepancy is projected to increase as population grows. Agriculture feeds the world and the population of the world is in- creasing rapidly (Shah et al., 2018a, 2018b; Shah et al., 2019a, 2019b). In 2019, world population is 7.7 billion and by 2050, the population will witness an increase by 2 billion, resulting in a total world population of 9 billion. The environmental strain that is being put on the planet by growing population and industries, including agriculture, is leading to runway global warming. Various egregious activities cause land degradation which results in deterioration in quality of crops; chemical run- off is contributing to dead zones and threatening sea life. Thus, the application of Artificial intelligence, Machine learning, Internet of Things to agriculture could be very important in providing potential answers to solve major issues such as pest and disease infestation, inadequate application of chemicals, improper drainage and irrigation, weed control and yield prediction, fruit quality predicition,vegetation Index quantitification to name a few (Bannerjee et al., 2018; Adamidis et al., 2014). Complex interaction of air, sunlight, soil, seed and agro chemicals are the outcome of agricultural product. These can be mapped together to understand & control various Agricultural application of Artificial intelligence, Machine learning, Internet of Things generated by image processing from images captured from Proposed Design of Digital Camera System Fitted on Tractor using image processing technique employing IOT, ML & AI Tools.

II. PRECISION FARMING SYSTEM

Precision farming is all about the phrase "Right Place, Right Time, and Right Product". Precision farming replaces the repetitive and labor intensive part of farming with more accurate and controlled techniques than conventional ones. In 2017, Pivoto et al. (2018), viewed smart farming (SF) as the incorporation of communication technology into machinery equipment as well as sensors to use in agricultural production systems (Pedersen et al., 2008; Ahmed et al., 2016). AccordingtoGibbons (2000) and Waheed et al. (2006), it is advanced information processing technology for timely in-season crop management like variable rate technology, airborne and satellite remote sensing, multispectral and hyper spectral ground-based, computer modeling, global positioning systems (GPS), geographic information systems (GIS) are innovative system approaches on which precision agriculture is based. According to Cox (2002), applications of livestock production as well as the spatially-variable field operations made possible by satellite Global Positioning System (GPS), are included under the general heading of precision agriculture (or Precision Farming).Ullah et al. (2017) discussed precision agriculture which collects diverse data, integrates several technologies and effectively analyze to improve production efficiency simultaneously minimizes the cost. Yandun et al. (2017) described Precision horticulture as the way to improve profitability and productivity in the utilization of assets, hence accomplishing this objective under the various difficulties faced by agribusiness essentially because of atmosphere changes, land debasement, accessibility of farmable land, lack of work power and expanding costs. Due to reduced equipment costs, increased computational power and increasing interest in non- destructive food assessment methods, image processing and computer vision has grown in recent years in agriculture (Mahajan et al., 2015; Patrício and Rieder, 2018).

Ullah et al. (2017) aimed to review agricultural challenges, different methods of precision agriculture based on Artificial intelligence and ma- chine learning and future directions. According to the survey, there were technologies useful for precision farming such as GPS/GNSS, mo- bile devices, robotics, driverless tractor, irrigation, Unmanned Arial Vehicle (UAV), Internet Of Things (Iota), sensors, variable rate seeding, weather modeling. Data collection, analysis of data, managing decisions and farming are four main phases of precision farming. Since last two decades, for precision farming, new technologies have been developed based on Artificial intelligence such as Artificial Neutral Networks (ANNs) and fuzzy logic controllers for regulation of temperature and humidity in artificially conditioned greenhouses. Also, Khanna and Kaur (2019), presented detailed review considering IOT as the back- bone in the field of precision farming.

The process of classification is also of vital importance to the precision farming process. Noguchi et al. (1998)used the Generic Algorithm (GA) optimized fuzzy logic during field operations to classify crops. In the entire soybean growth period, it was noticed that results were accurate. After segmenting out the weed, for estimation purposes of the height and width of the soybean, ANN was used (Heckmann et al., 2017).

Similarly, Neural Networks and Fuzzy Logic application in the classification of crops for crop mapping is useful as it ultimately allows the crop water requirement to be determined. (Murmu and Biswas, 2015). Fuzzy Logic can further be used for grading crop produce such as apples (Kavdir and Guyer, 2003), tomatoes (Dorado et al., 2016), let- tuce, cauliflower (Ureña et al., 2001) and even mangoes (Teoh et al., 2013). Such processes consist of the image capturing or inputting information, feature extraction, and then classification and/or grading

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(Naganur et al., 2012). Based on parameters such as size, shape (Mustafa et al., 2009), colour, aroma, etc. the final grading of the crop is done on a scale such as on a range of 1—10. Similarly, the grading of date trees based on the condition and output that they are likely to give can also be done in order to help farmers utilize their resources correctly (Mazloumzadeh et al., 2009).

Autonomous mobile robots are also tools used in precision agriculture for various different tasks as shown in (Fig. 1). Autonomous robots have the capability of adapting and learning which is essential to agriculture which is a dynamic process (Hagras et al., 2002). Most autonomous robots have sensors for input information which is then processed by the control unit. The robot control system may be based on fuzzy logic (Hagras et al., 2000). Robots can be used for inspection and treatment of plants by inbuilt gripper systems and eye , hand systems. (Acaccia et al., 2003). Some other widely used robot applications. This can be replaced by Proposed Design of Digital Camera System Fitted on Tractor using image processing technique employing IOT, ML & AI Tools to capture field images, analyze them and control the overall agricultural inputs process & deliverable output.

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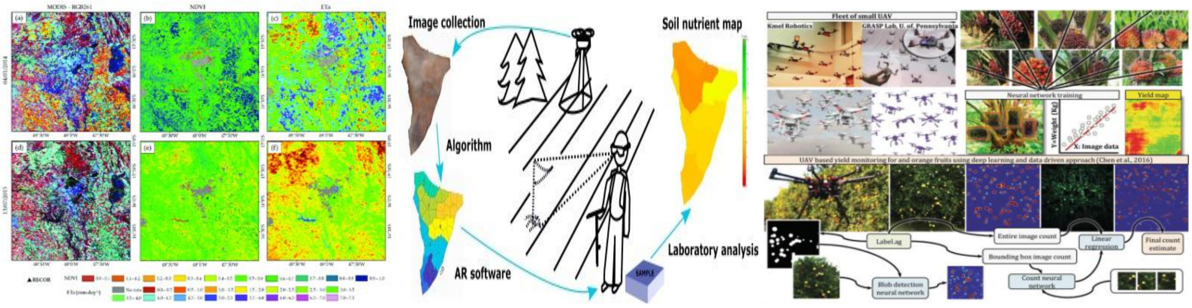

Fig. 2. Autonomous methods used in precision agriculture Figure (a): Robotic Phenotyping (Bao et al., 2019). (b): Agricultural robot (Ball et al., 2016). (c) Strawberry harvesting Robot (Xiong et al., 2020). (d) Autonomous Robot (e) Robotic Apple Harvester (Silwal et al., 2017). (f) Autonomous Agriculture Robot “Vinebot” (Hajjaj et al., 2018). (g) Agriculture Robot Use In Field (Beachar et al., 2016). (h) Weed Removing Robot (Pire et al., 2019) (i) Autonomous Agriculture Robot “BoniRob” (Biber et al., 2012) (j) Agricultural Vehicle Robot (Galati et al., 2017).
(k) Agriculture Robot (Duckett et al., 2018). (l) Agriculture spraying robot (Adamidis).
(L) Mat lab Vegetation Index Plot (Bruno Silva Oliveira[1],*ID,Elisabete CariaMoraes[1],MarcosCarrasco-Benavides[2]
Gabriel Bertani[1]and GuilhermeAugusto Verola Mataveli[3] , 2018,(M) Mat lab Soil Mapping (JannaHuuskonen,TimoOksanen;2018),
(N)UAV For Precision Farming (Redmond Ramin Shamshiri[1], Ibrahim A[2]. Hameed[3], Siva K[4]. Balasundram[5], Desha Ahmad[6], Cornelia Weltzien[7]
& Muhammad Yamin[8])

Various applications are weed picking (Slaughter et al., 2008) robotic weed control (Lee et al., 1999) which is based on a machine vision system and includes a precision chemical application system. This seems to be largely beneficial as hand weed control is an extremely drudging and inefficient task that increases human labor. In addition to this, robots are used for crop phenotypic to discuss the health of plants. Although different robots make the use of different navigation systems, they are generally guided by a combination of GPS and a human-operated laptop as it moves between rows of plants. Similarly, progress is being made in these of robots for the harvesting of crops such as apples, grapes, etc. Waheed et al. (2006) investigated the potential of hyper spectral re- mote sensing data to provide better crop management information. Hyper spectral Image processing which can be used for all kinds of new and efficient agriculture purposes (Teke et al., 2013) such as leaf nitrogen accumulation(Wei et al., 2008), nitrogen decency, invasive weed species (Goel et al., 2003), invasive pests like the leafhopper (Prabhakar et al., 2011), estimation of vegetation parameters.

Such as leaf area index (LAI) (Liu et al., 2016), detection of disease in plants (Zhang et al., 2003) and more.

In 2006, Waheed, et al., investigated that to classify hyper spectral data of experimental corn plots into categories of water stress, presence of weeds and nitrogen application rates classification and regression trees (CART), decision tree algorithm was used. The classification accuracy was 96% for the irrigation factor, 83% for the nitrogen, and 100% for

the weed control strategies, was obtained with the spectra at the early growth stage and single-factor analysis. Based on results it was concluded that CART decision tree approach was an effective tool for solving hyper spectral tree problem such as allowing us to obtain full data as well as helps to take up a decision by describing risk in all the possible categories. Furthermore to classify hyper spectral data decision trees along with ANN (Goel et al., 2003) or Support Vector Machines (Mercier and Lennon, 2013) are both methods that will work alternatively for pattern recognition in hyper spectral data.

Aqeel-ur-Rehman et al. (2014) reviewed WSN technology and their applications in different aspects of agriculture, the need of wireless sensors in agriculture and reported existing system frameworks in the agriculture domain. The main objective of the authors was to use sensors and network successfully to get numerous benefits to solve agriculture domain problems. According to the review carried out, it was concluded that major concerns were that solutions were too complex, costly, the generalized solution was lacking for various problems.

Keshtgari and Deljoo (2012) used Wireless Sensor Networks (WSNs) for precision agriculture. WSN are usually used for collecting, storing and sharing sensed data. The aim is to take controlled decisions on the root of sensing real-time data of climatology and other environmental properties. To report the design, construction, and testing of a distributed infield WSN, a remote monitoring control, grid topologies, was the main objective. The outcome was a drastic reduction of diseases.
in cost and improved quality agricultural production and precision irrigation on combining applications of precision agriculture and WSN.
Hakkim et al. (2016), aimed to increase economic returns as well as reduce the energy input and environmental impacts of agriculture through precision farming. Tools and equipment used were Global Positioning System (GPS), sensor technologies, geographic information system (GIS), grid soil sampling and variable- rate fertilizer (VRT) application, crop management, soil and plant sensors, rate controllers, precision irrigation and in pressurized systems, software, yield monitor and precision farming on arable land, precision farming within the fruits, vegetables and viticulture sectors, precision livestock farming. At last, it was concluded how well and quickly the knowledge need to guide new technologies can be found in the factor on which success of precision farming depends (Pire et al., 2019).

III. PLANT HEALTH MONITORING SYSTEM

Plants are highly prone to various disease as they are exposed to the outer environment, therefore the prevention and control of disease is a must. Current crop conditions and susceptibility to infection are factors on which the rate of spread of disease depends (Lucas et al., 1992 and Camargoa and Smith, 2009; Gulve et al., 2015). The key to prevent the losses in the yield and quantity in the agricultural products is identification of the plant diseases (Khirade and Patel, 2015). Colored spots or streaks that can occur on the leaves, stems and seeds of the plant are range of symptoms when plant becomes diseased. Consequently, rapid identification of disease remains difficult in many parts of the world. Advances in computer vision by deep learning methods have paved the way for Smartphone assisted disease diagnosis. Oversized work of watching in huge farms of crops, and detecting symptoms of disease at early stage is extremely tedious, thus automated techniques are beneficial. Hashish et al. (2011) studied that to reply on expert's naked eye observation to detect and classify disease is expensive, particularly in developing countries. Therefore it was aimed to use image processing methodology based on software solution for automatic detection and classification of plant leaf diseases.

Patel and Kumar (2011) aimed to provide various advanced methods to study plant diseases/traits using image processing tools to increase throughput and reduce cost arising from human experts in detecting the plant disease. To detect diseased leaf, stem, fruit, to quantify area affected by disease, to find shape of affected area, to determine colour of affected area, to determine size and shape of fruits, etc. image processing is useful. Manual analysis scenario, shifting the rate-limiting step to image acquisition can be expanded beyond its feasibility study with the help of automation of image analysis experiments (Spalding and Miller, 2013).

A number of algorithms and methods may be used for classification and detection of disease through computer vision. Deep Convolution Neural Networks were used (Ferentinos, 2018) reaching a 99.53% success rate in identifying the corresponding disease and plant. Neural networks have also worked.

For detection of diseases in crops such as rice (Phadikar and Sil, 2008), K- means algorithm (Mehra et al., 2016), Principal component analysis
(PCA),coefficient of variation (CV) (Schor et al., 2016), Support Vector Machines(SVM) (Bhange and Hingoliwala, 2015) are also some other alternative and in some cases more efficient model basis. In an examplestudy, K-means clustering for classification into two groups: healthy and infected followed by support vector machines (SVM) provided better results rather than ANN. (Omrani et al., 2014).
Bashir and Sharma (2012) used colour and texture to recognize and Classify different agriculture/horticulture whose combination proved to effective way of disease detection in plants. Using methods like K-mean clustering, Bayes classifier colour and texture analysis was used for detection in *Malus domestica*.A system was developed with the help of networked digital cameras, sensors & machine learning algorithm by Israeli startup Prospera to monitor crops and warn farmers as soon as plant is sick (Castro andNew, 2016). Golhani
(2018) used available neutral network techniques to process hyper spectral data which have special emphasis on plant disease detection. Moshou et al. (2004) used neural networks and more specifically

multilayered perception's to automatically detect yellow rust in wheat. Classification performance increased from 95% to more than 99% using total of 5137 leaf spectra for evaluation with the help of ANN technology.

Modern methods for plant disease detection include combining spectroscopic and imaging techniques with an autonomous agricultural vehicle that can provide information on disease detection at early stages to control the spread of plant diseases (Sankaran et al., 2010). Molecular methodology and profile based techniques are also available. However, imaging and spectrographic techniques are preferred in cases of visible symptoms, take minutes to give results, and can be handled remotely. The aim for performing fusion of data from both hyper-spectral and multi-spectral fluorescence imaging was early detection of disease before visible symptoms and it allowed discrimination from healthy plants with 94.5% accuracy. (Moshou et al., 2005). Hyper-spectral imaging is a tech unique that applies a wide spectrum of light to each pixel and this light striking the pixels is broken down into spectra's and analyzed to provide information. As in the case of citrus greening, if thermal infrared spectral repentance data is collected for both healthy and diseased plants the repentance values for both differ and hence, classification occurs in this manner according to the repentance of each in particular regions (Fig. 2). Similarly, techniques such as fluorescence imaging are also used in which the samples give off a very bright fluorescent light or emission light which is studied in contrast to black backgrounds (Fig. 3). In contrast, Infrared thermal imaging detects the temperature information in crops.Rangarajan et al. (2018) obtained dataset of images of tomato leaves (6 diseases and a healthy class) from Plant Village for classification of tomato crop disease (Fig. 2). Two deep learning based architectures namely AlexNet and VGG16 (Visual Geometry Group) net was used and dataset obtained from Plant village was provided as input. Accuracy noted of classification of 13,262 images were 97.29% for VGG16 (Visual Geometry Group) net and 97.49% for AlexNet. Models performance was evaluated on the basis of number of images, setting mini-batch sizes and varying the weight and bias learning weight. It was seen that number of images had a significant impact on the performance of the models.

Further, it was seen that VGG16 net dropped accuracy when weight and bias learning rate increase. In terms of computational load, good accuracy was provided by AlexNet with minimum execution time compared to the deep VGG16 net.

Machine Vision-based approaches allow non-destructive detection of plant disease at early stages in the development process (Backhaus et al., 2011). The process begins with the stage of sample preparation and image acquisition. Then, evaluation, trait identification, and ranking are conducted followed by classifier development which uses a popular SVM methodology in most cases (Chung et al., 2016). This machine vision process was used for the detection or recognition of diseases in crops such as rice (Chung et al., 2016), chili-pepper (Ataş et al., 2012), and papaya (Habib et al., 2018) with accuracies 87.9%, 87.50%, 90.15% respectively. Pydipati et al. (2006) aimed to visually differentiate between com- mon citrus diseases using individual leaf colour-texture features by exploring image processing techniques. Machine based-vision approach to detect citrus disease was the main objection of research. Colour co-occurrence method was used to determine whether texture based hue, saturation, and intensity (HSI) colour features in aggregation with statistical classification algorithms was to be used to identify diseased and normal citrus leaves under laboratory conditions. The outcome observed was by using SAS discriminant analysis variable sets was reduced and potential classification accuracies was evaluated. The classification accuracies achieved by SAS discriminant analysis, was above 81% on all data models when intensity feature was used, above 95.8% when hue and saturation features was used alone but 100% accuracy were achieved on using HIS features. The analysis concluded that to classify citrus disease leaves while examining under controlled

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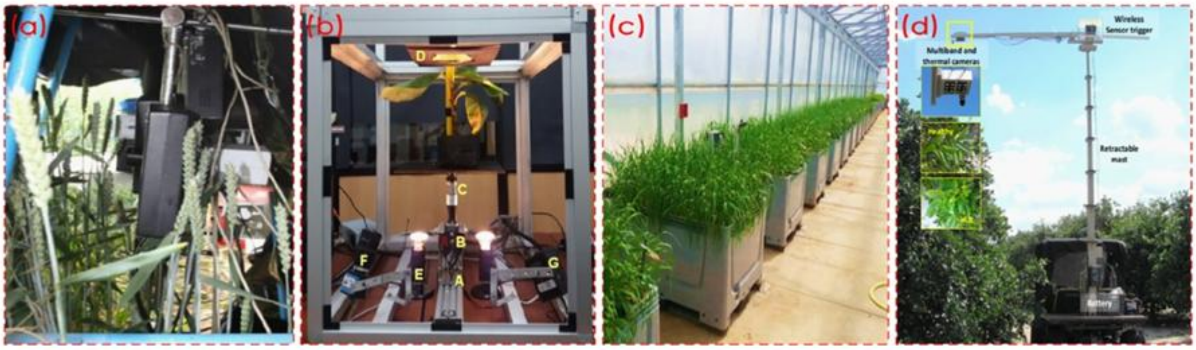

Fig. 3 Platforms for plant disease detection (a): Hyperspectral and chlorophyll fluorescence imaging (Bauriegel and Herppich, 2014). (b): Hyperspectral imaging system for disease scanning on banana plants. (Ochoa et al., 2016). (c): hyperspectral imaging: from the lab to the field (Mahlein et al., 2017). (d): Infrared and Thermal imaging for citrus greening detection (Sankaran et al., 2013).

Fig. 4(A) Proposed Design2 of Digital Camera System Fitted on Tractor used for image processing techniques employing
IOT, ML & AI Tools using MATLAB Software as Platforms for plant disease detection

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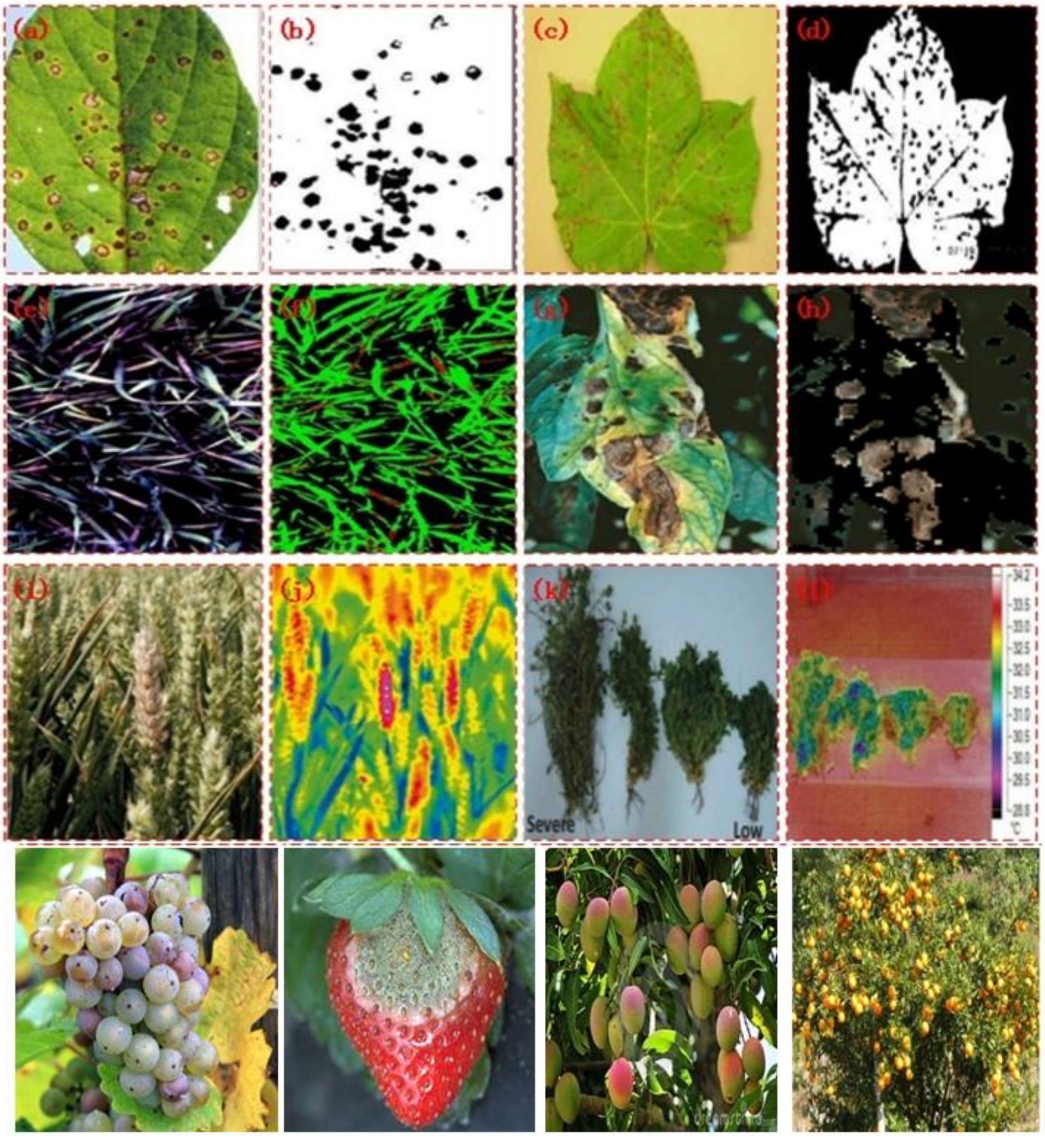

Fig. 4(B). Different imaging techniques used for plant disease detection. (a—d) Disease Detection using Imaging (e—f): Plant disease detection by hyper spectral imaging (Mahlein et al., 2017). (g—h)Disease Detection using Hyperspectral Imaging (i-j) (Mahlein et al., 2019). (k—l) Spectro scopy and thermal imaging Source: (Omrani et al., 2014).(M-P) Images of deceased fruits:1. white dye on Grapes, 2.Green Algae on strawberry,
3.Redatracronseonmangoes,4.overloadedorangetrees

Similar technique for disease detection in chilly plant through leaf image and data processing was adapted by Husain et al. (2012). It is considered as one the most effective and fastest method for disease detection in chilly plant and simultaneously it lowers the production cost of the maintenance and produce high quality of chilies. An algorithm for image segmentation technique as well as the classification of plant leaf disease which was presented by Singh and Misra (2017) with survey on different disease classification technique that can be used for plant leaf disease detection. The Genetic algorithm which generates solutions for optimization was used for image segmentation which plays an important role to detect disease in plant leaf disease. Different samples of plants like banana leaf with early scorch disease (Fig. 4), lemon leaf with sunburn disease, rose and bean leaves with bacterial disease and bean leaf with fungal disease were taken as input whose output were segmented images classified into different plant disease. Artificial Neural Network, Bayes Classifier, Fuzzy Logic and Hybrid algorithms can be further used to improve recognition rate in classification process. A

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similar method by Proposed Design of Digital Camera System Fitted on Tractor using image processing technique employing IOT, ML & AI Tools to capture Grapes white stains can be capture in images, to analyze them and control the agricultural diseases.

IV. CROP PHENOTYPING SYSTEM

All the observable characteristics of an organism that result from the interaction of its genotype (total genetic inheritance) with the environment can be defined as phenotyping. Characteristics may include behavioral properties, biochemical properties, colour, shape and size. Plant statistical acquisition, analysis, and systematic application remain insufficient (Guo et al., 2017; Singh et al., 2016). According to Walter et al. (2015) quantitative description of the plant's ontogenetically, physiological, and anatomical and biochemical properties are plant phenotyping (Zhu et al., 2011; Jay et al., 2015). Further, enormous amount of processes, functions, and structures which are changing during growth and development characterizes the phenotype. For breeding, cultivar adoption, genomics, and phonemics study, efficient evaluation of crop phenotypes is a prerequisite (Liu et al., 2015; Naik et al., 2017).

Improvement in yield is the primary objective and problem in plant breeding. Dee and French (2015) aimed to propose an automated system based on computer vision which could perform detection ,measurements from an image without human intervention, as a result, we can obtain high throughput with more accuracy in less time and even less expensive than traditional methods. According to Coppens et al. (2017) robotized picture investigation strategies permit substantial increments in the throughput of characteristics estimations, in this manner countering the supposed phenotyping bottleneck, which considers phenotypic estimations the rate-restricting element in the practical examination of explicit genotypes or the evaluation of phenotype execution in plant rear- ng. Therefore, the effectiveness of new phenotyping and genotyping techniques should be evaluated with additional genetic gain for yield

Fig. 5. Disease detection In Plants (a–b) Banana leaf Disease,
Qualitative Analysis(c–d)Roseleaf Analysis
Quantities Analysis(e) Beans leaf fungal survey
Medicinal Value indication from color of Turmeric roots(F)
Farmyieldpredictionfromsizeindicationofwatermelonfruits(G)

that can be obtained by implementation of new techniques, where cost- benefit should be evaluated on the relation to the speed and cost of the additional genetic gain (van Eeuwijk et al., 2019, Fig. 5.

In crop phenotypic, the collection of information in an extremely efficient way in terms of both space and time is required which is why it is necessary to have a sturdy sensor system. Bay et al. (2016) showed up a system comprised of five sensors i.e. ultrasonic distance sensors, thermal infrared radiometers, NDVI sensors, portable spectrometers, and RGB web cameras for high throughput phenotyping in plant breeding. These multiple sensors were used to measure crop canopy traits from field plot, a GPS was used to geo-reference the sensor measurements and to collect simultaneous environment details two environmental sensors (a solar radiation sensor and air temperature/relative humidity sensor) were integrated. The results obtained from the soybean and wheat field with the help of sensor system performance were satisfactory and robust in the field tests. Characteristics of the temporal dynamics of these traits were obtained by plotting sensor-based traits as a function of time. Hence it was concluded that, to collect field-based high throughput plant phenotyping data, sensor system could be powerful tool for plant breeders.

Hyperspectral imaging and non-imaging sensors are alternative valuable tools which can be used for obtaining information related to both quantitative and qualitative aspects of resistance in plants towards plants (Kuska et al., 2015). Four different kinds of hyperspectral sensor technologies are available: push broom scanner, whisk broom scanner, filter based sensor and no imaging sensor and each one of these technologies have their advantages based on application. They may be applied for the phenotyping of disease resistance in crops (Mahlein et al., 2019). Moreover, algorithms like Support Vector Machines coupled with Simplex Volume Maximization are used for the analysis (Thomas et al., 2018). Support Vectors Machine is the most popular Machine Learning approach used for stress phenotyping. (Singh et al., 2015) However, more understanding of the process may enable application K means clustering, Artificial Neural Networks (ANN), Gaussian Mixture Models, etc. more efficiently.

One of the major challenges that are faced with the application of this system in phenotyping is the lack of large amounts of data. The

capacity of photosynthesis which is one of the most important factors of plant metabolism can be predicted using leaf reflection spectra. Analysis of a diverse array of leaf spectra revealed major ranges of wavelengths in which leaf repentance was highly correlated which provides potential to make efficient prediction models. Prediction models are designed using a number of technologies such as Partial Least Square Regression (PLSR) which is used to reduce the number of features and Neural Net- works which accounts for the nonlinearity that PLSR does not.

A range of sensors can be integrated with the UAV platforms (Sankaran et al., 2015a, 2015b). The sensors are based on spectral inter-actions between the object and the electromagnetic spectrum. An example of this is repentance in visible and infrared regions at the time of flight. These sensors are used to measure response of plants to both biotic and a biotic stress. Examples of stress are water stress, plant nutrient deficiency stress, and heat stress (Vanegas et al., 2018).

UAS-friendly sensors are important because they allow efficient information fusion. This is demonstrated by the fusion of RGB, multispectral and thermal data to estimate soybean (*Glycine* max) biochemical parameters like chlorophyll content, nitrogen concentration, and Leaf Area Index (LAI) (Maimaitijiang et al., 2017). In the model, spectral in- dices/features were combined to predict crop parameters using Partial Least Squares Regression (PLSR), Support Vector Regression (SVR), and Extreme Learning Machine based Regression (ELR) techniques.

Another study that proves aerial techniques is adequate for phenotyping is the use of multispectral imaging collected with UAVs which were investigated for evaluation of seedling emergence and spring stand of three winter wheat classes in Washington. (Sankaran et al., 2015a, 2015b) The result was a Strong Pearson's correlation coefficient of 0.87 between the ground-truth and aerial image-based emergence.

Besides this, autonomous ground-based vehicles are also platforms for crop phenotyping such as a robot that is capable of measurement of plant stalk strength and gathering phenotypic data with an array of non-contact sensors (Mueller-Sim et al., 2017). Another platform is tower-based phenotyping (Naito et al., 2017). An architecture that consists of a combination of two platforms: an autonomous ground vehicle (Vinobot) and a mobile observation tower (Vinoculer) (Shafiekhani et al., 2017). This system is advantageous in the sense that the

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ground vehicle could collect data from individual plants, while the observation tower could provide an overview of an entire field, identifying specific plants for further inspection by the Vinobot. Remote sensing and field- based platforms are yet other alternatives. (Deery et al., 2014). The different platforms are depicted in Fig. 6.

The Clustering of crop phenotyping by means of hyperspectral sig- natures using artificial neutral networks was focused by Seiffert et al. (2010). Under different environmental and nutritional conditions, the quantitative evaluation of number of genetically different tobacco varieties (Nicotianatabacum) grown were described. Artificial neural net- works were used to analyze the measured hyperspectral signatures. All spatial images were reconstructed and calculated as well, according to the colour cluster membership of each pixel, in order to get an appropriate result. The obtained results were compared in relation to the features. Hence it concludes feasibility of hyperspectral imaging with subsequent neutral networks based image analysis.

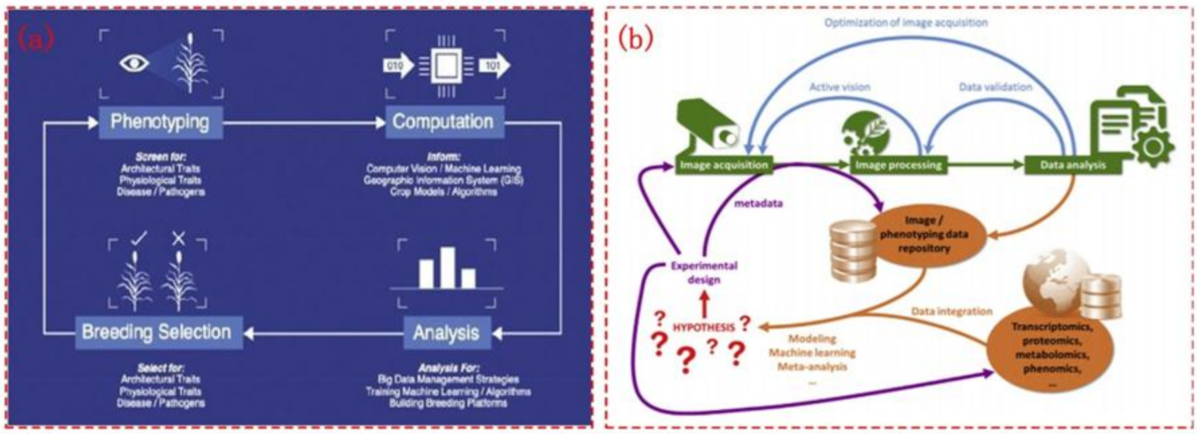

Fig. 6. Crop phenotyping process (a) Computation for phenotyping diagram (Shakoor et al., 2017) (b) Image acquisition for phenotyping. (Coppens et al., 2017)

Fig. 7(A). Different sensor platforms for crop phenotyping: Figure (a) robotic field platform source: (Virlet et al., 2017).
(b) Robotic platform (Shafiekhani et al., 2017) Robotic platform
(c) Ground based platform (Mueller-Sim et al., 2017).
(d) Robotic platform with artificial vision source: (Benet et al., 2018)
(e) Ground based platform (Zhang et al., 2016)
(f) Robotic platform (Atefi et al., 2019).
(g) Robotic based platform (Busemeyer et al., 2010)
(h) UAV platform source: (Garrido et al., 2019)
(I)Robotic platform (Atkinson et al., 2019) (j) Robotic platform (Vijayarangan et al., 2018) (k) Robotic platform (Goggin et al., 2015)

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Fig. 7(B) Proposed Design 2 of Digital Camera System Fitted on Tractor used for image processing techniques employing
IOT, ML & AI Tools using MATLAB Software as Platforms for plant disease detection.

V. FUTURE SCOPE

Liu et al. (2015) reviewed crop phenotyping under three (3) conditions. The first was with the help of high-throughput phenotyping technique in controlled environments, for example, green houses or specially designed platforms. Some of the sensing techniques for high throughput Phenotyping include RGB, 3D Laser Scanning, Multi and hyperspectral Imaging, Fluorescent Sensing, and Thermal IR Cameras (Shakoor et al., 2017). Light detection and ranging (LiDAR) is an alternative remote sensing technology capable of acquiring three-dimensional (3D) data accurately. It has its potential in application to crop Phenotyping and has been successfully used for 3D high-throughput crop phenotyping (Guo et al., 2017).

The second was through phenotypic strengthening test under semi-controlled an environment such as lodge, drought and disease resistance. The third technique was multi-environmental traits (MET) in uncontrolled environments, according to farmer's cultural practices crop plants are managed in it Liu et al., 2015. This paper is aimed at reviewing research on and the applications of phenotyping techniques as well as proposing methods for MET improvement. Analysis of test resulted that for unbalanced data the MET analytical methods should be adapted. Therefore, it was concluded that there is urgency of research on methods and tools for test design and analyze, phenotypic acquisition and management to provide support for the establishment of reliable crop cultivar MET system, improve- ment of testing efficiency and reliability as well as reduction of risk in the selection and introduction of cultivars.

Ubbens and Stavness (2017) introduced Deep Plant Phonemics tool which provides pre-trained neural networks for common plant phenotyping activities, besides this it can be easy to train models, hence it can be used by plant scientists for their personal and other applications. Image based phenotyping tasks were performed with three benchmark to measure its effectiveness; leaf counting task, mutant classification and age regression tasks.

Reynolds et al. (2019) presented the trade-off between investment and manpower costs by reviewing cost-effective imaging de- vices and environmental sensors. In recent years due to decreasing cost of equipment such as low-cost environmental sensors (Deery et al., 2014) or Smartphone embedded mobile imaging sensors (Rousseau et al., 2015), the concept of "affordable phenotyping" or "cost effective phenotyping" has developed rapidly. Certainly, to capture image- and sensor- based crop performance datasets in greenhouses and in the field cost effective phenotyping approach have been utilized. Major costs arise from plant handling and man- power; total costs per plant/micro plot, hand-held or robotized ground vehicles; the cost of vehicles carrying sensors represents only 5—26% of the total costs, these conclusions are context-dependent, in particular for labour cost, the quantitative demand of phenotyping and the number of days available for phenotypic measurements due to climatic constraints. Hence, the structure of costs in various real-world scenarios was discussed in this review paper.

Bolger et al. (2017) attempted to highlight analysis of plant ge- nomes, describing current problems along with how plant genomes can be best leveraged in union with high throughput phenotyping to accelerate selective breeding. In the process of genome assembly, annotation and linking to phenotypic plant data necessary tools are listed in detail.

Paez-Garcia et al. (2015) aimed to improve root traits and pheno- typing strategies. The idea of a combination of phenotypic root screening approaches was proposed which ultimately focused on higher yields in rain-fed systems by establishing a relation between young root systems for rapid root screening in the laboratory or greenhouse. The proposed strategies here can help to incorporate "root breeding" which would result in sustainable agricultural systems worldwide in the form of Proposed Design of Digital Camera System Fitted on Tractor using image processing technique employing IOT, ML & AI Tools to capture field images, analyze them and control agricultural, process.

ML,AI,IOT gives agronomists a weapon against cereal-hungry bugs, provides the solution to various problems like foliar diseases and nutrient deficiencies to name a few. Based on the research reviews, the most popular applications of Artificial Intelligence in agriculture appear to fall into categories such as Agricultural Robots i.e., companies are developing and programming autonomous robots to handle essential agricultural tasks such as harvesting crops at a higher volume and faster pace than human laborers, crop and soil monitoring in which companies are leveraging computer vision and Deep-Learning algorithms to process data captured by drones and/or software-based technology to monitor crop and soil health, Image Based Predictive Analytics where machine learning models are being developed to examine huge volumes of data generated every day on historical weather pattern, soil reports, new research, rainfall, pest infestation, images from Drones and cameras which provide strong in- sights to improve crop yield, Disease detection in which pre-processing of image takes place to ensure that leaf images are segmented into areas like background, non-diseased part and diseased part. The diseased part is then cropped and sent to remote labs for further diagnosis. It also helps in pest identification, nutrient deficiency recognition and more. Crop readiness identification: Images of different crops under white/UV-A light are captured to determine how ripe the green fruits are. Farmers can create different levels of readiness based on the crop/fruit category and add them into separate stacks before sending them to the market. Field management: Using high definition images from drone, real-time estimates can be made during cultivation period by creating a field map and identifying areas where crops require water, fertilizer or pesticides. This helps in resource optimization to a huge extent. From detecting pests to predicting what crops will deliver the best returns, artificial intelligence can help humanity confront one of its biggest challenges: feeding an additional 2 billion people by 2052, even as climate change disrupts growing seasons, turns arable land into deserts and floods once fertile deltas with seawater.

IOT enables connecting farms directly to the global market thereby creating a strong chain between agricultural resources & products enabling farmer gain total control over farming market &

thereby become king of world's agricultural regime.

VI. CONCLUSION

Industries in the agricultural sector are facing challenges, such as crop yielding, soil and plant health, weeds and disease can be addressed with the help of artificial intelligence-driven technologies. With the help of tools available efficiency can also be improved drastically. It can be inferred from the studies with the support of precision farming more pragmatic farming can take place using scientific approaches such as remote sensing, GPS, data analytics etc. which helps in improving agricultural yield and reduce potential environmental risk. Besides this, with the help of image recognition software, artificial neural net- work and many other tools disease can be detected in the plant at an early stage. Due to disease detection at early stage crop's health can be monitored and productivity with high quality can be obtained with minimum or negligible loss. Artificial intelligence in agriculture can also solve problems such as scarcity of resources as well as labour be solved at large extent. Traditional methods require labors for acquiring crop traits such as plant height, leaf colour, leaf area index, chlorophyll content, biomass and yield, which consumes a lot of time. With the help of different techniques discussed, fast and non-destructive high throughput phenotyping would take place with the advantage of flexible and convenient operation, on-demand access to data and spatial resolution. This paper is an endeavor to give a thought of automation in agriculture to improve crop quality with productivity, and with mini- mum efforts and time through Proposed design of Digital Camera system Fitted on Tractor for capturing image & processing it by advanced technique using machine learning, deep learning, artificial intelligence, IOT etc. to build solutions to agricultural problems using Mat Lab Software that enables connecting farms directly to the global market thereby creating a strong chain between agricultural resources & products enabling farmer gain total control over farming market & thereby become king of worlds agricultural regime

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